

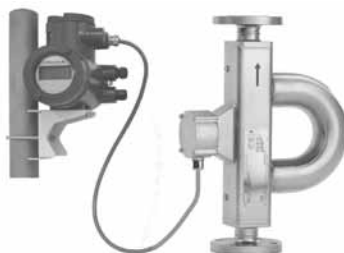
General Specifications

GS 01R04B07-00E-E

ROTAMASS 3 Series Multivariable Coriolis Mass Flow, Volume Flow and Density Meter for Custody Transfer Applications



RCCT34 - 39



RCCF31 + RCCS34 - 39



RCCS33

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ROTAMASS is an Coriolis mass flowmeter with highly refined digital signal processing electronics, so that accurate and stable mass flow measurement is achieved.

ROTAMASS employs a flame-proof type converter case suitable for use in the hazardous area together with its intrinsically safety type detector.

ROTAMASS's signal processing, housing protection and its detector's special decoupling system against external loads and vibrations, realize high performance in real applications.



NOTE

ROTAMASS custody transfer type (option /Q01, /Q20 or /Q21) can also be used in non-custody-transfer application. In this case the restrictions according this GS apply.

APPLICATIONS

- High accurate measurement of liquids (other than water) under pressure up to 20 bar
- Oil, oil products, chemicals and portable liquids of density between 700 kg/m³ and 1400 kg/m³
- Accuracy class 0.3 and 0.5 acc. OIML R117-1 (/Q01)
- Accuracy class 0.3 acc. NIST Handbook 44 (/Q20, /Q21)
- Applications for pipelines, metering skids and mobile systems
- Refineries, Petrochemical- and Chemical Industry

FEATURES

- European MID evaluation certificate TC 7531 for converter and TC 7532 for sensors on request (/Q01)
- OIML R117-1 test reports for converter and sensor on requests (/Q01)
- American NTEP certificate 12-080A2 (/Q20, /Q21)
- High accurate measurement even in low flow range with dual tube measuring system
- A special detector decoupling system ("box-in-box" design) makes the device highly independent from external loads or vibrations and guarantees high accurate and reliable measurement even under difficult installation conditions
- Accurate density measurement, up to $\pm 0.0005 \text{ g/cm}^3$
- Available in explosion proof versions (ATEX, FM, IECEx, INMETRO, NEPSI, KOSHA, EAC)
- Stainless steel 1.4404 (316L) and Hastelloy C wetted parts
- EN, ASME or JIS flanges as standard, others on request
- FMEDA report on request

■ PERFORMANCE SPECIFICATIONS

Model with MID approval (/Q01)

- Remote detector RCCS34 to 39 : 2 tube design
- Remote field-mount converter RCCF31
- Integral type RCCT34 to 39: 2 tube design

Model with NTEP approval (/Q20)

- Remote detector RCCS33 to 39 : 2 tube design
- Remote field-mount converter RCCF31
- Integral type RCCT34 to 39: 2 tube design

Model with NTEP approval (/Q21)

- Remote detector RCCS39/IR to 39/XR : 2 tube design
- Remote field-mount converter RCCF31
- Integral type RCCT39/IR to 39/XR: 2 tube design

Measurement Variables (/Q01)

- Mass unidirectional (output on double pulse output 1)
or
- Volume unidirectional (output on double pulse output 1)
- Density (output on current output)

Measurement Variables (/Q20, /Q21)

- Mass unidirectional
- Volume unidirectional

Mass Flow Measurement

Table 1a: Measuring Ranges (/Q01)

	Qmin / Qmax in kg/min	Minimum measured quantity in kg	Mass flow low cut in kg/min
RCC□34	5 / 67	20	1
RCC□36	13 / 260	20	2.6
RCC□38	40 / 830	100	8
RCC□39	167 / 2200	200	33.4

	Qmin / Qmax in lb/min	Minimum measured quantity in lb	Mass flow low cut in lb/min
RCC□34	11.02 / 147.71	44.09	2.20
RCC□36	28.66 / 573.20	20	5.73
RCC□38	88.18 / 1829.84	220.4	17.64
RCC□39	368.17 / 4894.27	440.8	73.63

Table 1b: Measuring Ranges (/Q20)

	Qmin / Qmax in kg/min	Qmin / Qmax in lb/min
RCCS33	2 / 16	4.41 / 35.27
RCC□34	5 / 32	11.02 / 70.55
RCC□36	25 / 225	55.11 / 496.04
RCC□38	50 / 450	110.23 / 992.08
RCC□39	100 / 900	220.4 / 1984.16

Table 1c: Measuring Ranges (/Q21)

	Qmin / Qmax in kg/min	Qmin / Qmax in lb/min
RCC□39/IR	770 / 1900	1698 / 4189
RCC□39/XR	770 / 1900	1698 / 4189

The flowmeter has a default low cut of 0.05% of Qnom.

Accuracy class

- (/Q01) : 0.3 ; 0.5
- (/Q20) : 0.3
- (/Q21) : 0.3

Repeatability for liquids:

± 0.05% ± (zero stability/2) / flow rate *100%

Table 2 : Zero Stability

Model	RCCS33	RCC□34	RCC□36	RCC□38	RCC□39
kg/h	0.048	0.15	0.5	1.6	5
lb/h	0.105	0.33	1.1	3.5	11

Model	RCC□39 /IR	RCC□39 /XR
kg/h	13	25
lb/h	28.6	55

Pressure Dependency

The stiffness of the ROTAMASS tubes is slightly line pressure dependent. The static pressure effect of mass flow and density can be corrected by setting the static pressure manually via menu.

Table 3 : Static pressure effect on mass flow (if not corrected)

Model		RCCS33	RCC□34	RCC□36	RCC□38	RCC□39
% of rate per bar / (psi)	SH	0.0035 / (0.105)	----	----	----	----
	SL	----	0.00081 / (0.011)	0.00346 / (0.050)	0.00950 / (0.137)	0.01058 / (0.153)
	HC	----	0.00084 / (0.012)	0.00336 / (0.048)	0.00896 / (0.129)	0.00808 / (0.117)

Model		RCC□39 /IR	RCC□39 /XR
% of rate per bar / (psi)	SL	0.0047 / (0.068)	0.00740 / (0.107)
	HC	0.00287 / (0.041)	----

Density Measurement

Measuring range (/Q01): 0.7 to 1.4 kg/l

Measuring range (/Q20): 0.74 to 1.4 kg/l

Measuring range (/Q21): 0.79 to 0.93 kg/l

Calibration condition standard

Density : 0.9 kg/l ≤ ρ ≤ 1.1 kg/l

Temp. Fluid : 22.5°C ± 12.5°C

Flow Rate : about 0.2 * Qnom as defined for each model

Calibration condition for /K6:

Density : 0.7 kg/l ≤ ρ ≤ 1.65 kg/l

Temp. Fluid : 20°C ≤ T ≤ 80°C

Temp. Ambient : 20°C ± 3K

Flow Rate : about 0.2 * Qnom as defined for each model

Table 4: Accuracy (at calibration conditions):

Model	Accuracy /Q01	Accuracy /Q20, /Q21
RCCS33	----	0.004 g/cm³
RCC□34	0.0005 g/cm³	0.003 g/cm³
RCC□36	0.0005 g/cm³	0.0022 g/cm³
RCC□38	0.0005 g/cm³	0.0015 g/cm³
RCC□39	0.0005 g/cm³	0.0015 g/cm³
RCC□39/IR	----	0.0015 g/cm³
RCC□39/XR	----	0.0015 g/cm³

Repeatability : ± 0.0005 g/cm³

Static pressure effect:

Compensated if static pressure is set in the menu.

Temperature Measurement

Range : -70°C to 230°C (-94°F to 448°F)

Accuracy : ±(0,5°C+0,005*abs(T_{medium}-20°C))

Heat Tracing

Heating with heat carrier, insulation and protection housing. Typically the max. surface temperature at the protection housing from inner heating is 40°C (at Tamb = 20°C).

Option /T1 : only insulation and protection

Option /T2 : insulation, protection and heating line

Option /T3 : like /T2 but with ventilation

Process connection for the heat carrier fluid (see table 10):

for D-type flanges : EN DN 15 PN 40 Form B1

for A-type flanges : ANSI ½ - 150 lbs.

for J-type flanges : JIS DN15 10K

Max. pressure : PN 40

Protection class : IP54, install roof protected

Dual Seal Approval (/DS):

- Conform with ANSI/ISA-12.27.01.
- To be ordered if compliance with ANSI/ISA 12.27.01 is required.
- Up to ANSI class 900 line pressure.
- Only with FM approval option.
- For liquid application the leakage detection is realized by software in the converter.

Included Calibrations (/Q01)

- Density calibration with factory certificate: Adjustment and check with 3 different fluids, fluid temperature influence adjustment for low ambient temperature influence and thermal treatment for long term density measurement stability, enhanced temperature measurement.
- Mass flow calibration with DAkkS-certificate (DIN/EN ISO/IEC 17025: 2005): Calibration with water at pre-defined flow rates.

Included Calibrations (/Q20, /Q21)

Mass flow factory calibration with water.

Calibration Conditions:

- Water : 22.5°C ± 12.5°C (72.5°F ± 22.5°F)
- Ambient temperature : 22.5°C ± 12.5°C (72.5°F ± 22.5°F)
- Process Pressure : 1 to 2 bar abs
- Installation : vertical

Environmental class : M3 (e.g. truck mounting)
E3 (e.g. vehicle battery supply)

Documentation for Custody Transfer (/Q01) by NMI

	Test Report	Certificate
RCCF31	CPC-601228-01	TC 7531
RCCS34	CPC-900389-01	TC 7532
RCCS36	CPC-809370-01	TC 7532
RCCS38	CPC-809370-02	TC 7532
RCCS39	CPC-900389-01	TC 7532

For integral type RCCT3 always order also the documentation for converter RCCF31.

Documentation for Custody Transfer (/Q20)

Certificate 12-080A2

Documentation for Custody Transfer (/Q21)

Certificate 12-080A2

Details of settings and operating conditions in custody transfer mode are described in supplementary instruction manual IM 01R04B07-00E-E (/Q01) and IM 01R04B07-01E-E (/Q20, /Q21)

NORMAL OPERATING CONDITIONS

Ambient Temperature Limits

- Remote detector RCCS33 to 39/XR:
 - Standard : -50°C to +80°C (-58°F to 176°F)
 - Option /MT : -50°C to +80°C (-58°F to 176°F)
 - Terminal box temperature should not exceed 100°C
- Remote converter RCCF31 and Integral type RCCT34 - 39:
 - /Q01 : -40°C to +55°C (-40°F to 131°F)
 - /Q20, /Q21 : -40°C to +50°C (-40°F to 122°F)
 - Display work. range : -20°C to +55°C (-4°F to 131°F)
 - Electronic work. range: -40°C to +55°C (-40°F to 131°F)
 - Cold start : above -30°C (-22°F)

Where meters are mounted in direct sunlight, it is recommended to install a sunshade. This is particularly important in countries with high ambient temperatures.

Ambient Humidity Limits : 0 to 95% RH

Process Temperature Limits

- Remote detector RCCS33 - 39/XR:
 - /Q01 : -40°C to 55°C (-40°F to 131°F)
 - /Q20 :
 - RCCS33 : -50°C to 150°C (-58°F to 302°F)
 - RCCS33 /MT : -50°C to 260°C (-58°F to 500°F)
 - RCCS34 to 39 : -70°C to 150°C (-94°F to 302°F)
 - RCCS34 to 39 /LT: -200°C to 150°C (-328°F to 302°F)
 - RCCS34 to 39 /MT: -70°C to 230°C (-94°F to 446°F)
(Range 150°C - 230°C (302°F to 446°F)
recommended with /T option)
 - RCCS34 to 39 /HT: 0°C to 350°C (32°F to 662°F)
(only with /T option or with /S2 and customer insulation)
 - /Q21 :
 - RCCS39/IR to 39/XR: -70°C to 150°C (-94°F to 302°F)
 - RCCS39/IR to 39/XR /LT: -200°C to 150°C (-328°F to 302°F)
 - RCCS39/IR to 39/XR /MT: -70°C to 230°C (-94°F to 446°F)
(Range 150°C - 230°C (302°F to 446°F)
recommended with /T option)
 - RCCS39/IR to 39/XR /HT: 0°C to 350°C (32°F to 662°F)
(only with /T option or with /S2 and customer insulation)

For use in hazardous area -40°C is low limit.

- Integral type RCCT34 to 39/XR :
 - /Q01 : -40°C to 55°C (-40°F to 131°F)
 - /Q20, /Q21 : -50°C to 150°C (-58°F to 302°F)
- For use in hazardous area -40°C is low limit.

Heat Carrier Fluid Temperature Limits

- Standard : 0°C to 150°C (32°F to 302°F)
- With option /MT (RCCS33) : 0°C to 200°C (32°F to 392°F)
- With option /MT (RCCS34 to 39/XR) : 0°C to 230°C (32°F to 446°F)
- With option /HT : 0°C to 350°C (32°F to 662°F)

Process Pressure Limit /Q01

20 bar (290 psi)

Process Pressure Limit /Q20

In dependance of the process connections s. table 9.
On request following maximum pressure up to 27°C (RT=Room Temp.):

Material wetted parts	SH [bar] / (psi)	SL [bar] / (psi)	HC [bar] / (psi)
RCCS33	285 / (4183)	----	----
RCC□34	----	260 / (3770)	385 / (5583)
RCC□36	----	210 / (3045)	315 / (4568)
RCC□38	----	175 / (2538)	260 / (3770)
RCC□39	----	135 / (1958)	260 / (3770)

Process Pressure Limit /Q21

In dependance of the process connections s. table 9.
On request following maximum pressure up to 27°C (RT=Room Temp.):

Material wetted parts	SH [bar] / (psi)	SL [bar] / (psi)	HC [bar] / (psi)
RCCS39/IR / RCCT39/IR	----	110 / (1595)	180 / (2610)
RCCS39/XR / RCCT39/XR	----	95 / (1377)	----

For higher medium temperatures maximum tube pressure needs to be derated as follows :

up to 50°C (122°F)	: 4% derating
51 to 100°C (123.8°F to 212°F)	: 11% derating
101 to 150°C (213.8°F to 302°F)	: 20% derating
151 to 230°C (303.8°F to 446°F)	: 30% derating
231 to 350°C (447.8°F to 662°F)	: 38% derating

Higher pressure on request.

The maximum process pressure of a single instrument is given by the lower value either of the process connections (table 9) or tubes. The maximum temperature and process pressure limits of an instrument are marked on the name-plate as TS and PS.

The given temperature / pressure ranges are calculated and approved without corrosion or erosion. The customer is fully responsible to select proper materials to withstand his corrosive or erosive conditions. In case of heavy corrosion and/or erosion the instrument may not withstand the pressure and an incident may happen with human and/or environmental harm. Yokogawa will not take any liability regarding damage caused by corrosion/erosion. If corrosion/erosion may happen, the user has to check periodically if the necessary wall thickness is still in place.

Secondary Containment

Model	Typical rupture pressure	Option /J1 pressure test ¹⁾
RCCS33	65 bar / (942 psi)	---
RCC□34-36	120 bar / (1740 psi)	60 bar / (870 psi)
RCC□38	120 bar / (1740 psi)	40 bar / (580 psi)
RCC□39	80 bar / (1160 psi)	10 bar / (145 psi)
RCC□39/IR	approx. 3%	
RCC□39/XR (with / HP)	approx. 2%	

¹⁾ Pressure test with safety factor S=1.1

If the detector housing is exposed to a pressure close to the rupture pressure it will deform and measurement will be strongly influenced. Therefore the pressure test of the housing (option /J1) can only be done at the pressure where deformation does not happen.

MECHANICAL SPECIFICATIONS

Protection Class

- RCCT3□	: IP66/67
- RCCF31	: IP66/67
- RCCS3□	: IP66/67

Materials

- Detector housing	: Stainless steel 304/1.4301
- Detector terminal box	: 316L/1.4404
- Detector gas filling plug:	1.4305
- Detector insulation housing	
	: Stainless steel 304/1.4301
- Field- mount converter housing	
	: Aluminium alloy with Polyurethane corrosion-resistant coating or epoxy coating (option /X1)
- Field- mount converter mounting bracket:	
	: Stainless steel 304/1.4301
- Name plates	: Stainless steel 304/1.4301

Coating Color

- Field-mount converter case	: Mint green
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Wetted Parts

- RCCS33 :	
Measuring tubes	: Ni-Alloy C-22/2.4602
Process connections	: 316L/1.4404
- RCC□34 to 39/XR :	
Measuring tubes and process connection	: 316L/1.4404/1.4435 or
Measuring tubes and flange face	: Ni-Alloy C-22/2.4602

Table 5 : Diameter of measuring tubes

Type		RCCS33	RCC□34	RCC□36	RCC□38	RCC□39
Inner diameter	mm	4.5	7.7	13.4	22.1	37.2
	inch	0.177	0.303	0.528	0.870	1.485
Wall thickness	mm	0.4	0.89	1.24	1.65	2.6
	inch	0.016	0.035	0.049	0.065	0.102

Type		RCC□39 /IR	RCC□39 /XR
Inner diameter	mm	54.5	82.50
	inch	2.146	3.248
Wall thickness	mm	2.9	3.2
	inch	0.114	0.126

Pressure Equipment Directive 97/23/EC

Detectors comply with Directive 97/23/EC on Pressure Equipment for fluid group 1 and 2.

CRN	: CRN 0F12074.5
	Approved process connections see table 12

ELECTRICAL SPECIFICATIONS

Power Supply

- AC- type : 90 V to 264 V
90 V to 250 V for use in hazardous area
- DC- type : 20.5 V to 28.8 V
- Power consumption : max. 25 VA / 10 W
- External circuit breaker rating : 5 A, 250 V (The converter doesn't feature an installed power switch).

Fuse on Base Board :

- AC- type : 2 A, T, breaking capacity 1500A
- DC- type : 2 A, T, breaking capacity 1500A

I/O Signals (/Q01), including /KF1, /EF1, /UF1, /NF1, /GF1

- One active current output: Iout1
4 to 20 mA DC, galvanic separated from other signals,
Load resistance : 20 Ω to 600 Ω
Ambient temperature effect : < 0.05% of span/10°C
Linearity : 0.008 mA = 0.05% of span
Setting range URV for liquids:
-Qmax to + Qmax , Abs(URV-LRV) $\geq$ 5% of Qnom
- One double pulse output (Pout A/B): PoutA, PoutB
Passive Transistor contact outputs, 30 V DC, 200 mA
2 channels A and B: 90° shifted pulse packets
Output rate : 0 to 10000 pulses/s
Option /NM : passive, according EN 60947-5-6
- One Pulse output / status output (Sout) :
Passive Transistor contact output, 30 V DC, 200 mA
Output rate : 0 to 2000 pulses/s
As frequency output : 20 Hz to 2000 Hz
- Status input : Voltage-free contact
Closed : < 200 Ω
Open : > 100 k Ω

I/O Signals (/Q20, /Q21), including /KF1, /EF1, UF1, NF1, /GF1

- Two active current outputs: Iout1, Iout2
4 to 20 mA DC, galvanic separated from other signals,
Load resistance : 20 Ω to 600 Ω
Ambient temperature effect : < 0.05% of span/10°C
Linearity : 0.008 mA = 0.05% of span
Setting range URV for liquids: 5 to 100% of Qnom
Setting range URV for gases: 1 to 100% of Qnom
- Two pulse outputs / status outputs : Pout, Sout
Passive transistor contact output, 30 V DC, 200 mA
Output rate
Output 1 : 0 to 10000 pulses/s
Output 2 : 0 to 2000 pulses/s
Option /NM : passive, according EN 60947-5-6
Option /AP : active output, 12 V, 6 mA, $R_L > 10$ k Ω
Active pulse output is not isolated from current output 2
As frequency output
Output 1 : 20 Hz to 10000 Hz
Output 2 : 20 Hz to 2000 Hz
- Status input : Voltage-free contact
Closed : < 200 Ω
Open : > 100 k Ω

Digital Communication

- HART® communication protocol rev. 5, superimposed on 4 -20 mA DC signal (Iout1)
- Load resistance : 230 Ω to 600 Ω (including cable)
- Power line spacing : >15 cm, avoid parallel wiring
- Cable length : $\leq$ 2 km if „CEV” cables are used

Setting Functions

Parameter setting is possible by using the switches on the display or with HART® communication.

Display Function

- Up to 4 lines.
- 4 selectable languages (English, German, French, Russian)
- Option /MB□ only available English

Damping Functions

The damping function is adjustable from 0 to 200 seconds and affects the display and outputs

Isolation Resistance of Converter

When surge arrestors are removed

- between power and ground terminal : 100 M Ω / 500 V DC
- between power and I/O terminals : 20 M Ω / 100 V DC
- between I/O terminals and ground : 20 M Ω / 100 V DC

Dielectric Strength

When surge arrestors are removed

- between power and ground terminal : 1,500 V AC for 1 minute

Lightning Protection

Arresters (2000 A) are inside converter for power supply lines.

Vibration Test

Acc. IEC 60068-2-64

Electromagnetic Compatibility

Acc. EN 61326-1: 2006
EN 61326-2-3: 2006
EN 61000-3-2: 2006
EN 61000-3-3: 2008

additional for /Q01:

Acc. IEC 61000-2-1
IEC 61000-4-17
IEC 61000-4-29
IEC 61000-6-1
IEC 61000-6-1
IEC 60654-1

Safety Requirement Standards

EN 61010-1: 2010
EN 61010-2-030: 2011
Overvoltage category: II
Pollution degree: 2

■ REMOTE CABLE RCCY03 SPECIFICATION

3 x Coaxial + 1 x 3 AWG20, shielded, twisted; overall shielding; flame propagation acc. IEC 60332-1.

We recommend to use only the original cable provided by Yokogawa. In case of local cable purchasing, please contact Yokogawa for specification.

Table 6 : Cable specifications

Model code	Temperature range	Wire gauge	Resistance of loop	Capacitance wire/wire	Capacitance wire/shield	Inductance wire/wire
RCCY031	-50 to +105°C -58°F to 221°F	Coaxial AWG 20	37 Ω/km 70 Ω/km	120 nF/km 145 nF/km	132 nF/km 290 nF/km	0.175 mH/km 0.70 mH/km
RCCY032	-50 to +105°C -58°F to 221°F	Coaxial AWG 20	37 Ω/km 70 Ω/km	120 nF/km 145 nF/km	132 nF/km 290 nF/km	0.175 mH/km 0.70 mH/km
RCCY033	-50 to +105°C -58°F to 221°F	Coaxial AWG 20	37 Ω/km 70 Ω/km	120 nF/km 145 nF/km	132 nF/km 290 nF/km	0.175 mH/km 0.70 mH/km
RCCY034	-50 to +105°C -58°F to 221°F	Coaxial AWG 20	37 Ω/km 70 Ω/km	120 nF/km 145 nF/km	132 nF/km 290 nF/km	0.175 mH/km 0.70 mH/km

HAZARDOUS AREA SPECIFICATIONS

ATEX (only /Q01)

Remote Detector RCCS33 (Option /KS1):

- KEMA 01ATEX 1075 X
- Intrinsically safe
- II 2G Ex ib IIB/IIC T1 ... T6 Gb
- II 2D Ex ib IIIC Txxx Db
(xxx = max. surface temperature see below)
- Max. surface temperature :
 - Standard : 150°C (302°F)
 - /MT : 260°C (500°F)
- Degree of protection : IP66/67
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -50°C to +80°C (-58°F to 176°F)
- Process temperature limits :
 - Standard : -50°C to 150°C (-58°F to 302°F)
 - Option /MT : -50°C to 260°C (-58°F to 500°F)
- Heat carrier fluid temperature limits
 - Standard : 0°C to 150°C (32°F to 302°F)
 - Option /MT : 0°C to 200°C (32°F to 392°F)

Remote Detector RCCS34 to 39 (Option /KS1):

- KEMA 01ATEX 1075 X
- Intrinsically safe
- II 2G Ex ib IIB/IIC T1 ... T6 Gb
- II 2D Ex ib IIIC Txxx Db
(xxx = max. surface temperature see below)
- Max. surface temperature :
 - Standard + /LT : 150°C (302°F)
 - /MT : 220°C (500°F)
 - /HT : 350°C (662°F)
- Degree of protection : IP66/67
- Ambient humidity : 0 to 95% RH
- Ambient temperature range
 - Standard , option /LT and option /MT : -50°C to +80°C (-58°F to 176°F)
 - Option /HT (process temperature < 280°C (536°F)) : -50°C to +65°C (-58°F to 149°F)
 - Option /HT (process temperature < 350°C (662°F)) : -50°C to +55°C (-58°F to 131°F)
- Process temperature limits :
 - Standard : -50°C to 150°C (-58°F to 302°F)
 - Option /LT : -200°C to 150°C (-328°F to 302°F)
 - Option /MT : -50°C to 220°C (-58°F to 428°F)
 - Option /HT : 0°C to 350°C (32°F to 662°F)
- Heat carrier fluid temperature limits
 - Standard : 0°C to 150°C (32°F to 302°F)
 - Option /MT : 0°C to 220°C (32°F to 428°F)
 - Option /HT : 0°C to 350°C (32°F to 662°F)

Remote Converter RCCF31 (Option /KF1) :

- KEMA 02ATEX 2183 X
- Flame proof with intrinsically safe connection to detector (ib)
- II 2G Ex d [ib] IIC T6 Gb or Ex d e [ib] IIC T6 Gb
- II 2G Ex d [ib] IIB T6 Gb or Ex d e [ib] IIB T6 Gb
with option /HP
- II 2D Ex tb [ib] IIIC T75°C Db
- Max. surface temperature : 75°C (167°F)
- Degree of protection : IP66/67
- Power supply : 90 to 250 V AC, 50/60 Hz or 20.5 to 28.8 V DC
- Power consumption : max. 25 VA / 10 W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range: -40°C to +55°C (-40°F to 131°F)

Integral Type RCCT34 to 39 (Option /KF1) :

- KEMA 02ATEX 2183 X
- Flame proof with intrinsically safe connection to detector (ib)
- II 2G Ex d ib IIC T6...T3 Gb or Ex d e ib IIC T6...T3 Gb
- II 2G Ex d ib IIB T6...T3 Gb or Ex d e ib IIB T6...T3 Gb
with option /HP
- II 2D Ex ib tb IIIC T150°C Db
- Max. surface temperature : 150°C (302°F)
- Degree of protection : IP66/67
- Power supply : 90 to 250 V AC, 50/60 Hz or 20.5 to 28.8 V DC
- Power consumption : max. 25 VA / 10 W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range: -40°C to +55°C (-40°F to 131°F)

Electrical Data Remote Detector RCCS33 :

- Driving circuit : terminals D+ and D
 - Ex ib IIC : $U_i = 16\text{ V}$; $I_i = 53\text{ mA}$; $P_i = 0.212\text{ W}$
 $L_i = 4.2\text{ mH}$; $C_i = \text{negligible small}$
 - Ex ib IIB : $U_i = 16\text{ V}$; $I_i = 153\text{ mA}$; $P_i = 0.612\text{ W}$
 $L_i = 4.2\text{ mH}$; $C_i = \text{negligible small}$
- Sensor circuits: terminals S1+ and S1- or S2+ and S2-
 - Ex ib IIC : $U_i = 16\text{ V}$; $I_i = 80\text{ mA}$; $P_i = 0.32\text{ W}$
 $L_i = 4.2\text{ mH}$; $C_i = \text{negligible small}$
- Temperature sensor circuit : terminals TP1, TP2, TP3
 - Ex ib IIC : $U_i = 16\text{ V}$; $I_i = 50\text{ mA}$; $P_i = 0.2\text{ W}$
 $L_i = \text{negligible small}$; $C_i = \text{negligible small}$

Electrical data Remote detector RCCS34 to 39 :

- Driving circuit : terminals D+ and D
 - Ex ib IIC : $U_i = 16\text{ V}$; $I_i = 53\text{ mA}$; $P_i = 0.212\text{ W}$
 $L_i = 3.2\text{ mH}$; $C_i = \text{negligible small}$
 - Ex ib IIB : $U_i = 16\text{ V}$; $I_i = 153\text{ mA}$; $P_i = 0.612\text{ W}$
 $L_i = 3.2\text{ mH}$; $C_i = \text{negligible small}$
- Sensor circuits: terminals S1+ and S1- or S2+ and S2-
 - Ex ib IIC : $U_i = 16\text{ V}$; $I_i = 80\text{ mA}$; $P_i = 0.32\text{ W}$
 $L_i = 2.1\text{ mH}$; $C_i = \text{negligible small}$
- Temperature sensor circuit : terminals TP1, TP2, TP3
 - Ex ib IIC : $U_i = 16\text{ V}$; $I_i = 50\text{ mA}$; $P_i = 0.2\text{ W}$
 $L_i = \text{negligible small}$; $C_i = \text{negligible small}$

Electrical data Remote converter RCCF31 and converter of Integral type RCCT3 :

- Driving circuit : terminals D+ / D-
 - Ex [ib] IIC : $U_o = 14.5\text{ V}$; $I_o = 47\text{ mA}$; $P_o = 0.171\text{ W}$
 $L_o = 15\text{ mH}$; $C_o = 0.65\text{ }\mu\text{F}$
 - Ex [ib] IIB : $U_o = 11.7\text{ V}$; $I_o = 124\text{ mA}$; $P_o = 0.363\text{ W}$
 $L_o = 8\text{ mH}$; $C_o = 10.3\text{ }\mu\text{F}$
- Sensor circuits: terminals S1+ / S1- or S2+ / S2-
 - Ex [ib] IIB/IIC : $U_o = 14.5\text{ V}$; $I_o = 47\text{ mA}$; $P_o = 0.171\text{ W}$
 - Ex [ib] IIC : $L_o = 15\text{ mH}$; $C_o = 0.65\text{ }\mu\text{F}$
 - Ex [ib] IIB : $L_o = 60\text{ mH}$; $C_o = 4.07\text{ }\mu\text{F}$
- Temperature sensor circuit : terminals TP1, TP2, TP3
 - Ex [ib] IIB/IIC : $U_o = 13.3\text{ V}$; $I_o = 40\text{ mA}$; $P_o = 0.133\text{ W}$
 - Ex [ib] IIC : $L_o = 20\text{ mH}$; $C_o = 0.91\text{ }\mu\text{F}$
 - Ex [ib] IIB : $L_o = 80\text{ mH}$; $C_o = 5.6\text{ }\mu\text{F}$

For temperature classification see table 8.

FM (For USA and Canada)**Remote detector RCCS33 to 39 (option /FS1) :**

- Intrinsically safe
- AEx ia IIC, Class 1, Zone 0
- IS Class I, Division 1, Groups A, B, C, D T6
- DIP Class II / III, Division 1, Groups E, F, G
- IP67 / NEMA 4X
- Ambient temperature range : -50°C to +80°C (-58°F to 176°F)

Remote converter RCCF31 (option /FF1) :

- Housing explosion proof
- Provides intrinsically safe detector circuits
- AEx d [ia] IIC, Class I, Zone 1, T6
- AEx d [ia] IIB, Class I, Zone 1, T6 with option /HP
- Class I, Division 1, Groups A, B, C, D
- Class I, Division 1, Groups C, D with option /HP
- Class II / III, Division 1, Groups E, F, G
- AIS Class I / II / III, Division 1, Groups A, B, C, D, E, F, G
- AIS Class I / II / III, Division 1, Groups C, D, E, F, G with /HP
- IP67 / NEMA 4X
- Ambient temperature range : -40°C to +50°C

Integral type RCCT34 to 39 (option /FF1) :

- Housing explosion proof
- AEx d [ia] IIC, Class I, Zone 1, T6
- AEx d [ia] IIB, Class I, Zone 1, T6 with option /HP
- Class I, Division 1, Groups A, B, C, D
- Class I, Division 1, Groups C, D with option /HP
- Class II / III, Division 1, Groups E, F, G
- IP67 / NEMA 4X
- Ambient temperature range : -40°C to +50°C (-40°F to 122°F)

Process Temperature Limits :

- Standard : -50°C to 150°C / -58°F to 302°F
- with option /LT : -200°C to 150°C / -328°F to 302°F
- with option /MT (RCCS33) : -50°C to 260°C / -58°F to 500°F
- with option /MT (RCC□34...39/XR) : -50°C to 220°C / -58°F to 428°F
- with option /HT : 0°C to 350°C / 32°F to 662°F

Heat Carrier Fluid Temperature Limits :

- Standard : 0°C to 150°C / 32°F to 302°F
- with option /MT (RCCS30LR...33) : -50°C to 200°C / -58°F to 392°F
- with option /MT (RCC□34...39) : -50°C to 220°C / -58°F to 428°F
- with option /HT : 0°C to 350°C / 32°F to 662°F

Electrical data Remote converter RCCF31 and converter of Integral type RCCT3 :

- Driving circuit : terminals D+ / D-
Uo = 14.5 V; Io = 47 mA; Po = 0.171 W
Lo = 15 mH; Co = 0.65 µF
- Driving circuit : terminals D+ / D- with option /HP
Uo = 11.7 V; Io = 124 mA; Po = 0.363 W
Lo = 8 mH; Co = 10.3 µF
- Sensor circuits: terminals S1+ / S1- or S2+ / S2-
Uo = 14.5 V; Io = 47 mA; Po = 0.363 W
Lo = 15 mH; Co = 0.65 µF
- Temperature sensor circuit : terminals TP1, TP2, TP3
Uo = 13.3 V; Io = 40 mA; Po = 0.133 W
Lo = 20 mH; Co = 0.91 µF

Electrical Data Remote Detector RCCS33 :

- Driving circuit : terminals D+ and D
Groups A-D: Ui = 16 V; li = 53 mA; Pi = 0.212 W
Li = 4.2 mH; Ci = negligible small
- Groups C,D: Ui = 16 V; li = 153 mA; Pi = 0.612 W
Li = 4.2 mH; Ci = negligible small
- Sensor circuits: terminals S1+ and S1- or S2+ and S2-
Ui = 16 V; li = 80 mA; Pi = 0.32 W
Li = 4.2 mH; Ci = negligible small
- Temperature sensor circuit : terminals TP1, TP2, TP3
Ui = 16 V; li = 50 mA; Pi = 0.2 W
Li = negligible small; Ci = negligible small

Electrical data Remote detector RCCS34 to 39 :

- Driving circuit : terminals D+ and D
Groups A-D: Ui = 16 V; li = 53 mA; Pi = 0.212 W
Li = 3.2mH; Ci = negligible small
- Groups C,D: Ui = 16 V; li = 153 mA; Pi = 0.612 W
Li = 3.2mH; Ci = negligible small
- Sensor circuits: terminals S1+ and S1- or S2+ and S2-
Ui = 16 V; li = 80 mA; Pi = 0.32 W
Li = 2.1 mH; Ci = negligible small
- Temperature sensor circuit : terminals TP1, TP2, TP3
Ui = 16 V; li = 50 mA; Pi = 0.2 W
Li = negligible small; Ci = negligible small

The remote converter RCCF31 has a T6 temperature class rating for operation at ambient temperature up to +50°C / +122°F.

Special conditions :

- ROTAMASS with FM approval is only available with ANSI 1/2" NPT cable conduit connection "A"
- The flowmeter must be connected to the potential equalization system.
- For AC-version maximum power supply is 250V AC.
- For remote type the maximum cable length is 50m / 164ft.
- For remote type at ambient temperature up to 50°C / 122°F use remote cable RCCY031 or RCCY032.
- For remote type at ambient temperature from 50°C / 122°F up to 80°C / 176°F use remote cable RCCY033 or RCCY034.
- Use conduit seals within 18 inches for power supply- and IO- cable entries at RCCT3 / RCCF31.

For temperature classification see table 8.

IECEx APPROVAL (only /Q01)

Certificate: IECEx KEM 06.0031X

Remote Detector RCCS33 (Option /ES1):

- Intrinsically safe
- Ex ib IIB/IIC T1 ... T6 Gb
- Ex ib IIIC Txxx Db
(xxx = max. surface temperature see below)
- Max. surface temperature :
 - Standard : 150°C (302°F)
 - /MT : 260°C (500°F)
- Degree of protection : IP66/67
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -50°C to +80°C (-58°F to 176°F)
- Process temperature limits :
 - Standard : -50°C to 150°C (-58°F to 302°F)
 - Option /MT : -50°C to 260°C (-58°F to 500°F)
- Heat carrier fluid temperature limits
 - Standard : 0°C to 150°C (32°F to 302°F)
 - Option /MT : 0°C to 200°C (32°F to 392°F)

Remote Detector RCCS34 to 39 (Option /ES1):

- Intrinsically safe
- Ex ib IIB/IIC T1 ... T6 Gb
- Ex ib IIIC Txxx Db
(xxx = max. surface temperature see below)
- Max. surface temperature :
 - Standard + /LT : 150°C (302°F)
 - /MT : 220°C (500°F)
 - /HT : 350°C (662°F)
- Degree of protection : IP66/67
- Ambient humidity : 0 to 95% RH
- Ambient temperature range
 - Standard , option /LT and option /MT : -50°C to +80°C (-58°F to 176°F)
 - Option /HT (process temperature < 280°C (536°F) : -50°C to +65°C (-58°F to 149°F)
 - Option /HT (process temperature < 350°C (662°F) : -50°C to +55°C (-58°F to 131°F)
- Process temperature limits :
 - Standard : -50°C to 150°C (-58°F to 302°F)
 - Option /LT : -200°C to 150°C (-328°F to 302°F)
 - Option /MT : -50°C to 220°C (-58°F to 428°F)
 - Option /HT : 0°C to 350°C (32°F to 662°F)
- Heat carrier fluid temperature limits
 - Standard : 0°C to 150°C (32°F to 302°F)
 - Option /MT : 0°C to 220°C (32°F to 428°F)
 - Option /HT : 0°C to 350°C (32°F to 662°F)

Remote Converter RCCF31 (Option /EF1) :

- Flame proof with intrinsically safe connection to detector (ib)
- Ex d [ib] IIC T6 Gb or Ex d e [ib] IIC T6 Gb
- Ex d [ib] IIB T6 Gb or Ex d e [ib] IIB T6 Gb
with option /HP
- Ex tb [ib] IIIC T75°C Db
- Max. surface temperature : 75°C (167°F)
- Degree of protection : IP66/67
- Power supply : 90 to 250 V AC, 50/60 Hz or 20.5 to 28.8 V DC
- Power consumption : max. 25 VA / 10 W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range: -40°C to +55°C (-40°F to 131°F)

Integral Type RCCT34 to 39 (Option /EF1) :

- Flame proof with intrinsically safe connection to detector (ib)
- Ex d ib IIC T6...T3 Gb or Ex d e ib IIC T6...T3 Gb
- Ex d ib IIB T6...T3 Gb or Ex d e ib IIB T6...T3 Gb with option /HP
- Ex ib tb IIIC T150°C Db
- Max. surface temperature : 150°C (302°F)
- Degree of protection : IP66/67

- Power supply : 90 to 250 V AC, 50/60 Hz or 20.5 to 28.8 V DC
- Power consumption : max. 25 VA / 10 W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range: -40°C to +55°C (-40°F to 131°F)

Electrical data Remote converter RCCF31 and converter of Integral type RCCT3 :

- Driving circuit : terminals D+ / D-
Ex [ib] IIC : Uo = 14.5 V; Io = 47 mA; Po = 0.171 W
Lo = 15 mH; Co = 0.65 µF
Ex [ib] IIB : Uo = 11.7 V; Io = 124 mA; Po = 0.363 W
Lo = 8 mH; Co = 10.3 µF
- Sensor circuits: terminals S1+ / S1- or S2+ / S2-
Ex [ib] IIB/IIC : Uo = 14.5 V; Io = 47 mA; Po = 0.171 W
Lo = 15 mH; Co = 0.65 µF
Ex [ib] IIB : Uo = 60 mH; Co = 4.07 µF
- Temperature sensor circuit : terminals TP1, TP2, TP3
Ex [ib] IIB/IIC : Uo = 13.3 V; Io = 40 mA; Po = 0.133 W
Ex [ib] IIC : Lo = 20 mH; Co = 0.91 µF
Ex [ib] IIB : Lo = 80 mH; Co = 5.6 µF

Electrical Data Remote Detector RCCS33:

- Driving circuit : terminals D+ / D-
Ex ib IIC : Ui = 16 V; li = 53 mA; Pi = 0.212 W
Li = 4.2 mH; Ci = negligible small
Ex ib IIB : Ui = 16 V; li = 153 mA; Pi = 0.612 W
Li = 4.2 mH; Ci = negligible small
- Sensor circuits: terminals S1+ / S1- or S2+ / S2-
Ex ib IIC : Ui = 16 V; li = 80 mA; Pi = 0.32 W
Li = 4.2 mH; Ci = negligible small
- Temperature sensor circuit : terminals TP1, TP2, TP3
Ex ib IIC : Ui = 16 V; li = 50 mA; Pi = 0.2 W
Li = negligible small;
Ci = negligible small

Electrical data Remote detector RCCS34 to 39:

- Driving circuit : terminals D+ / D-
Ex ib IIC : Ui = 16 V; li = 53 mA; Pi = 0.212 W
Li = 3.2 mH; Ci = negligible small
Ex ib IIB : Ui = 16 V; li = 153 mA; Pi = 0.612 W
Li = 3.2 mH; Ci = negligible small
- Sensor circuits: terminals S1+ / S1- or S2+ / S2-
Ex ib IIC : Ui = 16 V; li = 80 mA; Pi = 0.32 W
Li = 2.1 mH; Ci = negligible small
- Temperature sensor circuit : terminals TP1, TP2, TP3
Ex ib IIC : Ui = 16 V; li = 50 mA; Pi = 0.2 W
Li = negligible small;
Ci = negligible small

For temperature classification see table 8.

INMETRO APPROVAL (For Brazil)

Certificate TÜV 11.0419

RCCS3□ with option /US1 same as IECEx /ES1

RCCT3□ with options /UF1 same as IECEx /EF1

RCCF31 with options /UF1 same as IECEx /EF1

RCCR31 with option /US1 same as IECEx /ES1

Same parameters and specifications as IECEx approval.

NEPSI APPROVAL (For China)

Certificate GYJ12.1381X

RCCS3□ with option /NS1, RCCT3□ with options /NF1,

RCCF31 with options /NF1, RCCR31 with option /NS1

Same parameters and specifications as IECEx approval except NEPSI has no dust proof certification.

KOSHA APPROVAL (For Korea)

Same parameters and specifications as IECEx approval.

Meter with IECEx option must be ordered.

METROLOGICAL REGULATION IN CIS AND EAC COUNTRIES

Russia, Kazakhstan, Uzbekistan, Ukraine and Belorussia are members of CIS.

ROTAMASS has "Pattern Approval Certificate of Measuring Instruments" and is registered as a measuring instrument in Russia, Kazakhstan, Uzbekistan.

Option /QR1 is for Russia.

Option /QR2 is for Kazakhstan .

Option /QR3 is for Uzbekistan.

For the Ukraine the test certificate of Rota Yokogawa is sufficient. Therefore no special option exists.

For Belorussia Rota Yokogawa has no "Pattern Approval Certificate", that means devices which need primary verification should be calibrated in Belorussia by Belorussian special bodies. Therefore no special option exists.

Russia, Kazakhstan and Belorussia are covered by EAC.

For export to CIS and EAC countries please contact your Yokogawa representative.

EAC APPROVAL (For Russia, Kazakhstan, Belorussia)

Certificate RU C-DE.ГБ08.B.00208

RCCS3□ with option /GS1, RCCT3□ with options /GF1 or /GF5,

RCCF31 with options /GF1 or /GF5 , RCCR31 with option /GS1

Same parameters and specifications as IECEx approval.

Table 8 : Temperature classification for ATEX, FM, IECEx, INMETRO, NEPSI and KOSHA certified flowmeter

Temp. class	RCCS33 without insulation		RCCS33 with factory insulation	
	Max. ambient temperature	Max. process temperature	Max. ambient temperature	Max. process temperature
T6	50°C / 122°F	60°C / 140°F	60°C / 140°F	60°C / 140°F
T5	50°C / 122°F	80°C / 176°F	80°C / 176°F	90°C / 194°F
T4	80°C / 176°F 50°C / 122°F	100°C / 212°F 120°C / 248°F	80°C / 176°F	130°C / 266°F
T3	80°C / 176°F	180°C / 356°F	80°C / 176°F	180°C / 356°F
T2	80°C / 176°F	260°C / 500°F	80°C / 176°F	260°C / 500°F
T1	80°C / 176°F	260°C / 500°F	80°C / 176°F	260°C / 500°F

Temp. class	RCCS34 to RCCS39/XR without insulation		RCCS34 to RCCS39/XR with factory insulation		RCCT34 to RCCT39/XR	
	Max. ambient temperature	Max. process temperature	Max. ambient temperature	Max. process temperature	Max. ambient temperature	Max. process temperature
T6	40°C / 104°F	40°C / 104°F	65°C / 149°F	65°C / 149°F	55°C / 122°F	65°C / 149°F
T5	55°C / 131°F	55°C / 131°F	75°C / 167°F	75°C / 167°F	55°C / 122°F	80°C / 176°F
T4	80°C / 176°F 40°C / 104°F	100°C / 212°F 120°C / 248°F	70°C / 158°F	115°C / 239°F	55°C / 122°F	115°C / 239°F
T3	80°C / 176°F 40°C / 104°F	160°C / 320°F 180°C / 356°F	70°C / 158°F	180°C / 356°F	55°C / 122°F	150°C / 302°F
T2	80°C / 176°F	220°C / 428°F	65°C / 149°F	275°C / 527°F	55°C / 122°F	150°C / 302°F
T1	80°C / 176°F	220°C / 428°F	45°C / 113°F	350°C / 662°F	55°C / 122°F	150°C / 302°F

For customer insulation of RCCS30LR to 39/XR the following must be regarded :

The table "with factory insulation" is calculated with 80 mm insulation and k-factor = 0.4 W/m²K.

If your insulation data are worse than these use table "without insulation" !

■ PLANNING AND INSTALLATION HINTS

Design Limits

It is the responsibility of the user to use the instrument within the given design limits. Erosion and corrosion influence the accuracy and may restrict the temperature / pressure limits. Therefore corrosion and erosion should be avoided.

Installation

The flowmeter can be installed vertically, horizontally or in any other position, as long as the measuring tubes are completely filled with the measured liquid during measurement. Vertical installation is recommended. Otherwise a density offset according instruction manual is mandatory.

Redundant Installation

If two flowmeters of the same size are installed in series mutual interference called cross talk may take place. Cross talk occurs due to the fact that both meters have the same resonance frequency. If serial installation is planned please contact your Yokogawa representative who can ensure that a frequency adjustment is made to one of the meters at the factory.

Sizing

The measuring range and accuracy are virtually independent of fluid conditions and size of the connecting pipe. Select a suitable nominal size from pressure loss calculation. Check whether the measuring range and accuracy at minimal flow fit the application. The calculations of the pressure loss are based on newtonian fluids. For correct calculation of the pressure drop please contact your local Yokogawa representative.

Cavitation

To avoid cavitation keep the back pressure of the fluid sufficiently above the vapor pressure of the fluid. For low viscous fluids following condition should be fulfilled at the given temperature:

$$p_{\text{back}} > p_{\text{vapor}} + 0.7 \cdot \Delta p$$

With Δp = pressure loss

Long Term Stability

To get stable deflection of the tubes by the coriolis forces the stiffness and therefore the wall thickness has to be kept constant during measuring. With corrosion or erosion the meter factor is drifting with time and recalibration is necessary. Select the suitable resistant tube material for the process!

Recalibration Service

Yokogawa offers full recalibration service, if necessary with a certificate traceable to German national standards. Please contact your Yokogawa affiliate or directly Rota Yokogawa, Germany.

A density adjustment in the field is not recommended, because accuracy of calibration will not be reached.

Heat Tracing and Insulation

Basically the detector can be insulated by the customer. To be sure not to overheat the connection box choose one of /T□ options (insulation or heat tracing from Yokogawa) or /S2. For process temperatures between 150°C (302°F) and 230°C (446°F) (RCCS34 - 39/XR) or 260°C (500°F) (RCCS30LR - 33) choose /MT option and remote installation. If Rotamass detector with /MT or /HT is not insulated, the accuracy specification can not be guaranteed. The converter should not be exceeded more than 50°C (122°F). Therefore never insulate the converter and keep the neck free from insulation too. Yokogawa will not take any liability regarding customer insulation.

Installation below 0°C (32°F) Process Temperature

The detector can be insulated to prevent ice capping either by the customer or by the manufacturer. Ask your Yokogawa representative for special insulation. If the customer wants to insulate by themselves a closed cell foam as insulation material is recommended to avoid water siphon. In this case option /S2 should be selected. For temperatures below -70°C (-94°F) option /LT is recommended (on request).

Zero Adjustment Function

Zero point can be adjusted either by setting the switches on display or with the HART® communication or with status input when the fluid is stopped and the detector filled. To ensure no flow conditions isolation valves should be installed. To achieve the specified accuracy a zero should be performed at process conditions (temperature, pressure).

Pressure / Temperature dependencies of Process Connections

See also process pressure limits in chapter "Normal operation conditions".

Concentration Measurement for Liquids

The Standard Concentration Measurement (option /CST) is suitable for concentration measurement of emulsions or suspensions, where the density of the solid is assumed to be fix. It can also be used for (mainly low concentration) solutions if the two fluids are not strongly interacting. The density change of the liquid components due to temperature can normally be described with a linear or quadratic function with very high accuracy within the desired measurement range. The coefficients of these function (linear and quadratic thermal expansion coefficients) must be either known or have to be determined prior to using this function.

For interacting liquids the Advanced Concentration Measurement options should be used, these options can be ordered using the appropriate /Cxx concentration measurement option. For more information please see TI 01R04B04-04E-E "Concentration Measurement with ROTAMASS".

Rupture Disk

The rupture disk is used as annunciation method in the case of tube rupture preferable for high pressure gas service. Practically a tube rupture of ROTAMASS is not known to the manufacturer. For large sizes it cannot be expected that the full line pressure can be released via the rupture disk. If this is requested please contact Yokogawa for a special execution.

Explosion Proof Concept and Option /HP

The detector is intrinsically safe, the converter flame (explosion) proof (RCCF31). The driving power from converter to detector is limited and protected by a barrier, which is part of the converter. The barrier is protecting the detector either for gas group IIC or IIB (option /HP). With option /HP the detector driving power is higher which is benefit to 2 phase flow. This is also true for non hazardous applications.

Hardware Lock

In order to secure all settings after initial verification a hardware lock can be activated and the converter can be sealed (details see instruction manual IM 01R04B07-00E-E for MID or IM 01R04B07-01E-E for NTEP).

Batch Process

The specified mass flow accuracy applies if the batch process is >1 minute. For shorter batch time (Δt in s) the accuracy decreases with the square root of $60/\Delta t$.

For short batches the opening and closing times of the valves have to be greater than 2 seconds.

Table 9 : Pressure rating

Type of process connection		Process Temperature							
		RT ³⁾	50°C	100°C	150°C	200°C	250°C	300°C	350°C
A1 ²⁾	Flange acc. ASME B16.5 Class 150	19 bar	18.4 bar	16.2 bar	14.8 bar	13.7 bar	12.1 bar	10.2 bar	8.4 bar
A2 ²⁾	Flange acc. ASME B16.5 Class 300	49.6 bar	48.1 bar	42.2 bar	38.5 bar	35.7 bar	33.4 bar	31.6 bar	30.3 bar
A3 ²⁾	Flange acc. ASME B16.5 Class 600 excl. RCC□39/XR	99.3 bar	96.2 bar	84.4 bar	77 bar	71.3 bar	66.8 bar	63.2 bar	60.7 bar
A3 ²⁾	Flange acc. ASME B16.5 Class 600 for RCC□39/XR	95 bar	89 bar	80 bar	73 bar	67 bar	62 bar	59 bar	58 bar
A4 ²⁾	Flange acc. ASME B16.5 Class 900 without /DS	148.9 bar	144.3 bar	126.6 bar	115.5 bar	107 bar	100.1 bar	94.9 bar	91 bar
A4 ^{2) 4)}	Flange acc. ASME B16.5 Class 900 with /DS	130 bar	126 bar	110.5 bar	100.8 bar	93.4 bar	87.4 bar	82.9 bar	79.4 bar
A5 ²⁾	Flange acc. ASME B16.5 Class 1500 excl. RCC□36	248.2 bar	240.6 bar	211 bar	192.5 bar	178.3 bar	166.9 bar	158.1 bar	151.6 bar
A5 ²⁾	Flange acc. ASME B16.5 Class 1500 for RCC□36	210 bar	203 bar	176 bar	160 bar	148 bar	140 bar	133 bar	128 bar
D2 ¹⁾	Flange acc. EN 1092-1 PN 16	16 bar	15.6 bar	14.2 bar	12.8 bar	11.7 bar	10.9 bar	10.3 bar	9.9 bar
D4 ¹⁾	Flange acc. EN 1092-1 PN 40	40 bar	39.1 bar	35.6 bar	32.0 bar	29.3 bar	27.2 bar	25.8 bar	24.7 bar
D5 ¹⁾	Flange acc. EN 1092-1 PN 63	63 bar	61.6 bar	56.0 bar	50.4 bar	46.2 bar	42.8 bar	40.6 bar	38.9 bar
D6 ¹⁾	Flange acc. EN 1092-1 PN 100	100 bar	97.7 bar	94.7 bar	80.0 bar	73.3 bar	68.0 bar	64.4 bar	61.8 bar
G9 ¹⁾	Internal thread RCCS30LR ... 33	285 bar	271 bar	247 bar	227 bar	208 bar	183 bar	-----	-----
T9 ¹⁾	Internal thread NPT RCCS30LR ... 33	285 bar	271 bar	247 bar	227 bar	208 bar	183 bar	-----	-----
G9 ^{1) 4)}	Internal thread RCCS34	260 bar	251 bar	231 bar	208 bar	190 bar	178 bar	167 bar	160 bar
T9 ^{1) 4)}	Internal thread NPT RCCS34	260 bar	251 bar	231 bar	208 bar	190 bar	178 bar	167 bar	160 bar
		Process Temperature							
		up to 120°C				220°C		300°C	350°C
J1 ¹⁾	Flange acc. JIS B 2220 10K	14 bar				12 bar		10 bar	-----
J2 ¹⁾	Flange acc. JIS B 2220 20K	34 bar				31 bar		29 bar	26 bar
		Process Temperature							
		up to 140°C ¹⁾							
S2 ¹⁾	Pipe connection up to DN 40	40 bar				¹⁾ under the restriction using suitable gasket materials			
	acc. DIN 11851 DN 50 to DN 100	25 bar							
	above DN 100	16 bar							
		Process Temperature							
		up to 150°C ¹⁾							
S4 ¹⁾	Clamp connection up to DN 50	16 bar				¹⁾ under the restriction using suitable gasket materials			
	acc. DIN 32676 above DN 50	10 bar							
S8 ¹⁾	Clamp acc. Mini-Clamp up to 1/2"	16 bar							
	Clamp acc. Tri-Clamp® up to 2" above 2"	16 bar 10 bar							

Type of process connection		Process Temperature							
		RT ³⁾	120°F	210°F	300°F	390°F	480°F	570°F	660°F
A1 ²⁾	Flange acc. ASME B16.5 Class 150	276 psi	267 psi	235 psi	215 psi	199 psi	175 psi	148 psi	122 psi
A2 ²⁾	Flange acc. ASME B16.5 Class 300	719 psi	698 psi	612 psi	558 psi	518 psi	484 psi	458 psi	439 psi
A3 ²⁾	Flange acc. ASME B16.5 Class 600 excl. RCC ³⁾ 39/XR	1440 psi	1395 psi	1224 psi	1117 psi	1034 psi	969 psi	917 psi	880 psi
A3 ²⁾	Flange acc. ASME B16.5 Class 600 for RCC ³⁾ 39/XR	1378 psi	1291 psi	1160 psi	1059 psi	972 psi	899 psi	856 psi	841 psi
A4 ²⁾	Flange acc. ASME B16.5 Class 900 without /DS	2160 psi	2093 psi	1836 psi	1675 psi	1552 psi	1452 psi	1376 psi	1320 psi
A4 ^{2) 4)}	Flange acc. ASME B16.5 Class 900 with/DS	1885 psi	1827 psi	1602 psi	1461 psi	1354 psi	1267 psi	1202 psi	1151 psi
A5 ²⁾	Flange acc. ASME B16.5 Class 1500 excl. RCC ³⁾ 36	3600 psi	3490 psi	3060 psi	2792 psi	2586 psi	2421 psi	2293 psi	2199 psi
A5 ²⁾	Flange acc. ASME B16.5 Class 1500 for RCC ³⁾ 36	3046 psi	2944 psi	2553 psi	2321 psi	2147 psi	2031 psi	1929 psi	1856 psi
D2 ¹⁾	Flange acc. EN 1092-1 PN 16	232 psi	226 psi	206 psi	186 psi	170 psi	158 psi	149 psi	144 psi
D4 ¹⁾	Flange acc. EN 1092-1 PN 40	580 psi	567 psi	516 psi	464 psi	425 psi	394 psi	374 psi	358 psi
D5 ¹⁾	Flange acc. EN 1092-1 PN 63	914 psi	893 psi	812 psi	731 psi	670 psi	621 psi	589 psi	564 psi
D6 ¹⁾	Flange acc. EN 1092-1 PN 100	1450 psi	1417 psi	1417 psi	1160 psi	1063 psi	986 psi	934 psi	896 psi
G9 ¹⁾	Internal thread RCCS30LR ... 33	4133 psi	3930 psi	3582 psi	3292 psi	3016 psi	2653 psi	-----	
T9 ¹⁾	Internal thread NPT RCCS30LR ... 33	4133 psi	3930 psi	3582 psi	3292 psi	3016 psi	2653 psi	-----	
G9 ^{1) 4)}	Internal thread RCCS34	3770 psi	3640 psi	3350 psi	3016 psi	2755 psi	2581 psi	2422 psi	2320 psi
T9 ^{1) 4)}	Internal thread NPT RCCS34	3770 psi	3640 psi	3350 psi	3016 psi	2755 psi	2581 psi	2422 psi	2320 psi
		Process Temperature							
		up to 248°F				428°F		572°F	662°F
J1 ¹⁾	Flange acc. JIS B 2220 10K	1203 psi				174 psi		145 psi	-----
J2 ¹⁾	Flange acc. JIS B 2220 20K	493 psi				449 psi		420 psi	377 psi
		Process Temperature							
		up to 284°F) ¹⁾							
S2 ¹⁾	Pipe connection up to DN 40	580 psi				¹⁾ under the restriction using suitable gasket materials			
	acc. DIN 11851 DN 50 to DN 100	362 psi							
	above DN 100	232 psi							
		Process Temperature							
		up to 302°F ¹⁾							
S4 ¹⁾	Clamp connection up to DN 50	232 psi				¹⁾ under the restriction using suitable gasket materials			
	acc. DIN 32676 above DN 50	145 psi							
S8 ¹⁾	Clamp acc. Mini-Clamp up to 1/2"	232 psi							
	Clamp acc. Tri-Clamp® up to 2" above 2"	232 psi 145 psi							

¹⁾ process connection material: 1.4404 / 1.4435 (equivalent to group 2.3 material AISI 316L acc. ASME B16.5)

²⁾ process connection material: 1.4401/1.4404 AISI 316/316L

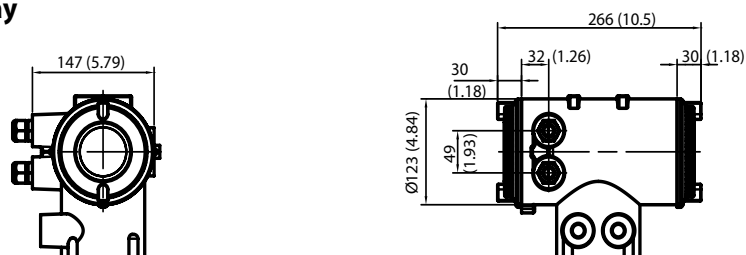
³⁾ RT = Room Temperature; EN1092: -10°C to 50°C; ASME B16.5: -29°C to 38°C

⁴⁾ for option /DS max. pressure according A4. ASME class 900 13% derated

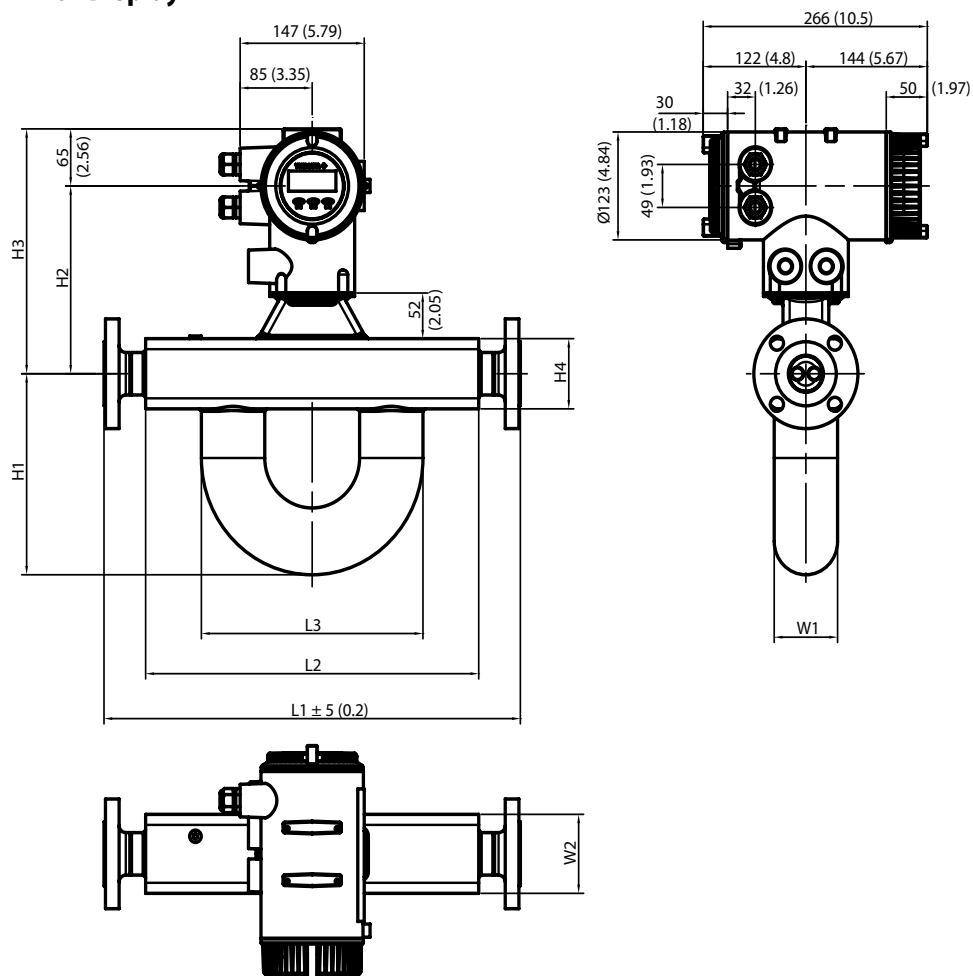
DIMENSIONS

Integral Type RCCT34, RCCT36, RCCT38, RCCT39

Without Display



With Display

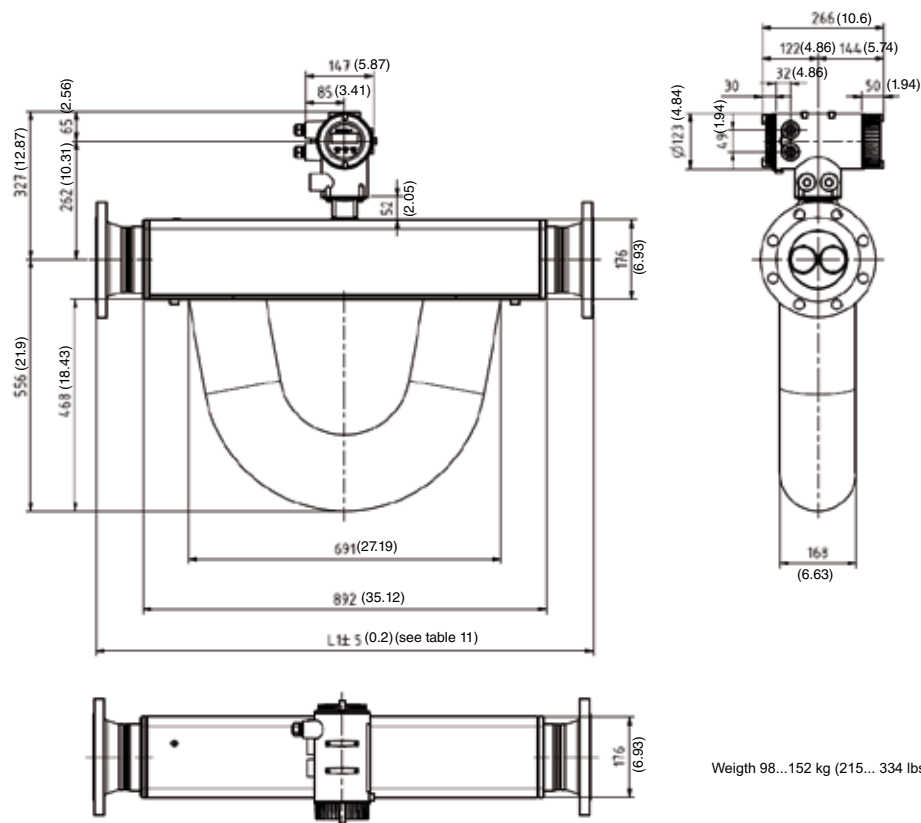


Note: The flange dimensions depend on size and pressure rating of the flange.

Model		L1	L2	L3	H1	H2	H3	H4	W1	W2	Weight
RCCT34	mm (inches)	see table 11	272 (10.7)	212 (8.35)	177 (6.97)	214 (8.43)	279 (11)	80 (3.15)	60 (2.36)	80 (3.15)	13-24 kg (29-53 lbs)
RCCT36	mm (inches)	see table 11	400 (15.7)	266 (10.5)	230 (9.06)	214 (8.43)	279 (11)	80 (3.15)	76 (2.99)	90 (3.54)	18-38 kg (40-84 lbs)
RCCT38	mm (inches)	see table 11	490 (19.3)	267 (10.5)	269 (10.6)	224 (8.82)	289 (11.4)	100 (3.94)	89 (3.5)	110 (4.33)	28-53 kg (62-117 lbs)
RCCT39	mm (inches)	see table 11	850 (33.5)	379 (14.9)	370 (14.6)	240 (9.45)	306 (12)	135 (5.31)	129 (5.08)	160 (6.3)	63-106 kg (139-233 lbs)

Dimensions in mm (inches)..Weights with smallest and biggest flanges.

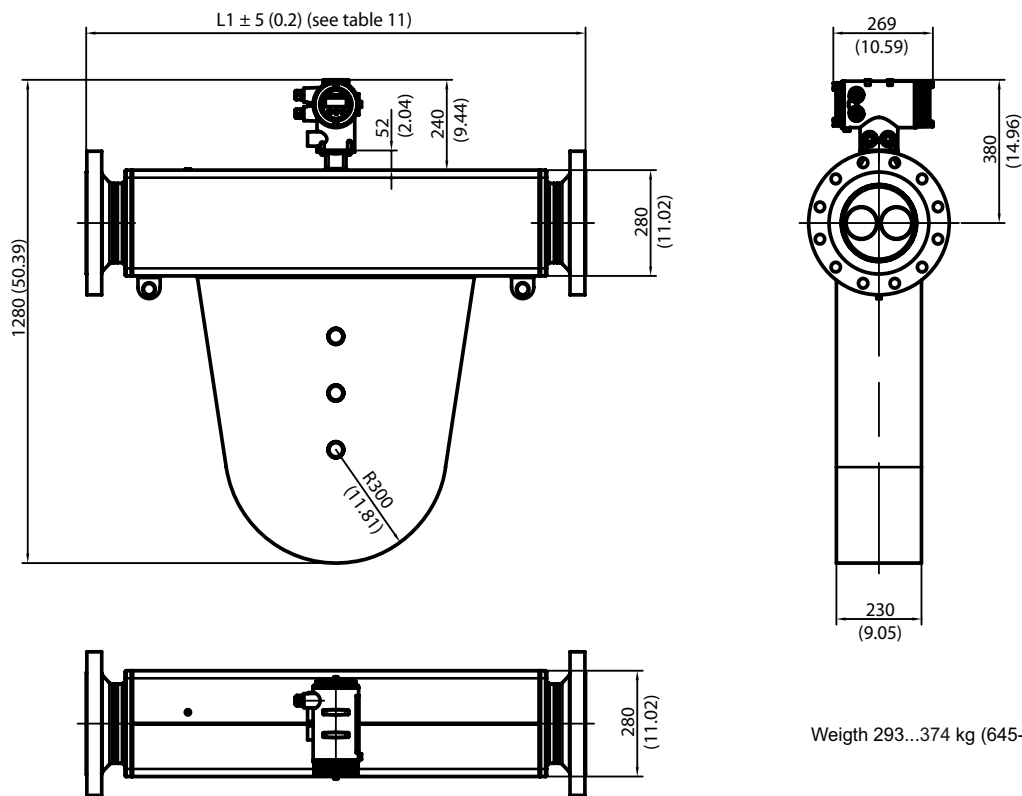
Integral Type RCCT39/IR-□□□□□□□□/V2



Weigth 98...152 kg (215... 334 lbs)

Dimensions in mm (inches). Weights with smallest and biggest flanges

Integral Type RCCT39/XR



Weigth 293...374 kg (645-823 lbs)

Dimensions in mm (inches). Weights with smallest and biggest flanges



Technical drawing of the 2000 Series Vertical Manometer, showing three views: front, side, and top.

Front View Dimensions:

- Overall Length: $L1 \pm 5 (0.2)$ (see table 11)
- Overall Width: 1140 (44.88)
- Scale Width: 750 (29.52)
- Body Diameter: 280 (11.02)
- Top Flange Port Diameter: $\varnothing 98 (3.86)$

Side View Dimensions:

- Overall Height: 900 (35.43)
- Base Width: 230 (9.05)

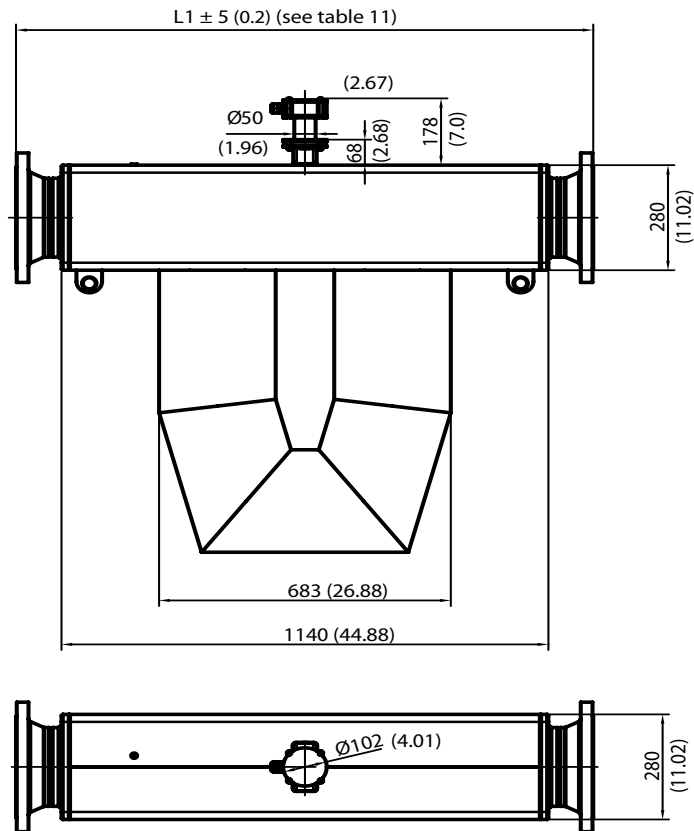
Top View Dimensions:

- Overall Diameter: 320 (12.6)
- Base Diameter: 230 (9.05)
- Top Flange Port Diameter: $\varnothing 102 (4.01)$
- Option /S2

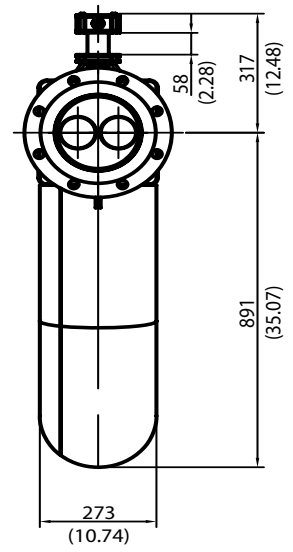
Weight: 290...371 kg (639...815 lbs)

Dimensions in mm (inches). Weights with smallest and biggest flanges

Remote Detector RCCS39/XR with option /HT



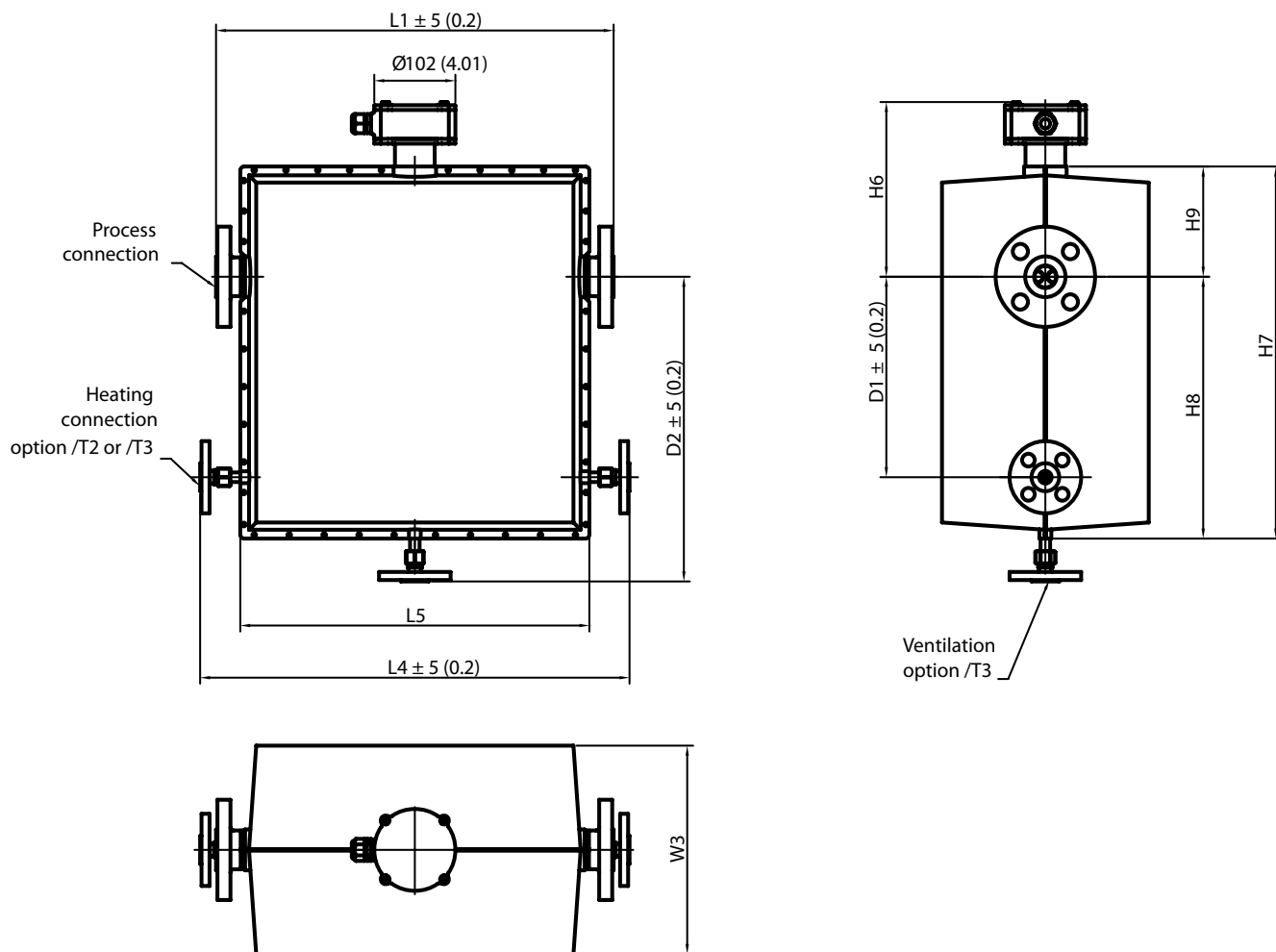
Dimensions in mm (inches)..Weights with smallest and biggest flanges.



Option /S2

Weight 290...370 kg
(639...815 lbs)

**Remote Detector RCCS34, RCCS36, RCCS38, RCCS39, RCCS39/IR-□□□□□□□□ /V2 with option /T□
(Insulation / Heating)**

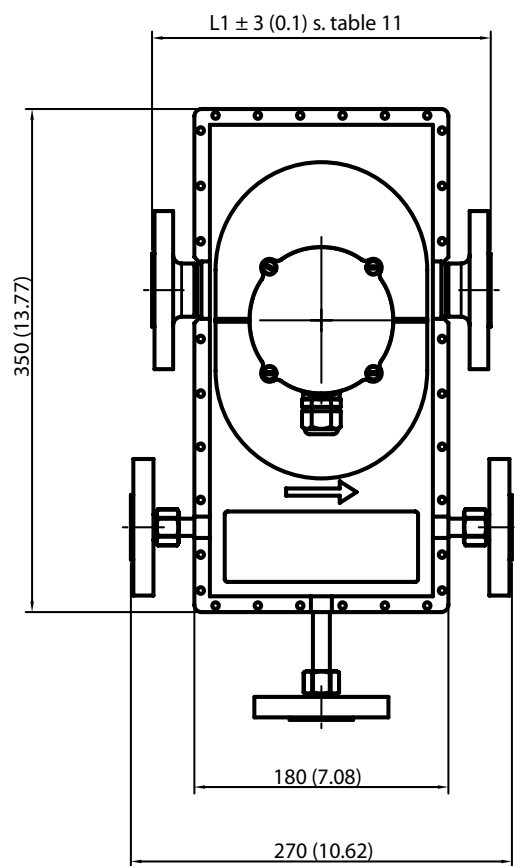


Note: The flange dimensions depend on size and pressure rating of the flange.

Model		L1	L4	L5	D1	D2	H6	H7	H8	H9	W3	Weight
RCCS34	mm (inches)	see table 11	420 (16.53)	310 (12.20)	200 (7.87)	330 (12.99)	218 (8.58)	411 (16.81)	273 (10.74)	138 (5.43)	240 (9.44)	19-33 kg (42-73 lbs)
RCCS36	mm (inches)	see table 11	540 (21.25)	439 (17.28)	250 (9.84)	380 (14.96)	218 (8.58)	464 (18.26)	326 (12.83)	138 (5.43)	260 (10.23)	27-50 kg (59-110 lbs)
RCCS38	mm (inches)	see table 11	640 (25.19)	530 (20.86)	250 (9.84)	430 (16.92)	228 (8.97)	524 (20.62)	376 (14.80)	148 (5.82)	260 (10.23)	39-67 kg (86- 147 lbs)
RCCS39	mm (inches)	see table 11	1000 (39.37)	894 (35.19)	350 (13.77)	545 (21.45)	245 (9.65)	668 (26.29)	503 (19.80)	165 (6.49)	302 (11.88)	96-142 kg (211-312 lbs)
RCCS39/IR	mm (inches)	see table 11	1050 (41.34)	944 (37.16)	350 (13.77)	677 (26.65)	266 (10.47)	944 (37.16)	625 (24.61)	193 (7.6)	342 (13.46)	138-195 kg (303-429 lbs)

Dimensions in mm (inches). Weights with smallest and biggest flanges including insulation cover and heat tracing.
Standard heating connection according table 10.

Remote Detector RCCS33 with option /T□ (Insulation / Heating)



Dimensions in mm (inches)

Weight in kg (lbs) without flange			Weight in kg (lbs) with flange (01A1)		
/T1	/T2	/T3	/T1	/T2	/T3
8.7 (19.2)	11.5 (25.3)	12.5 (27.5)	9.5 (21)	12.3 (27.1)	13.3 (29.3)

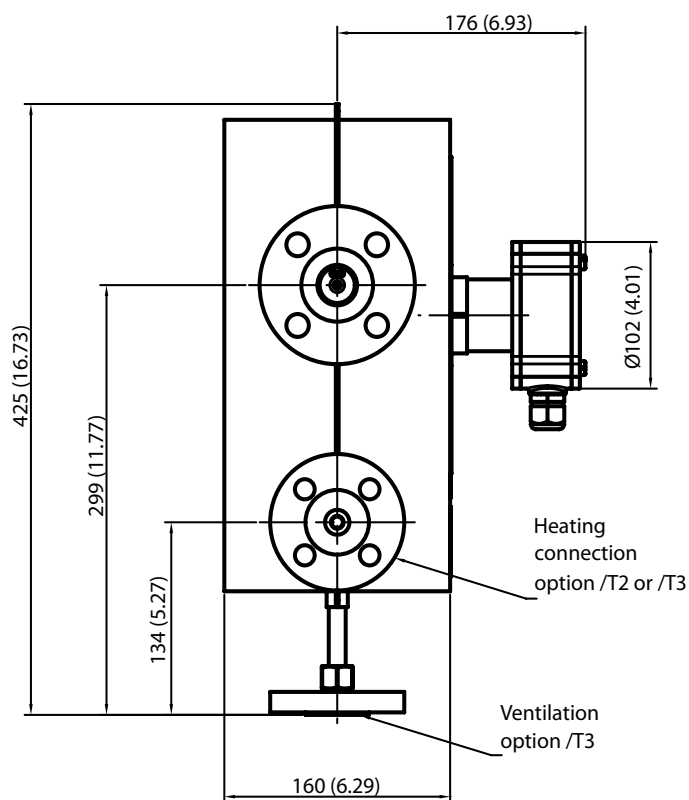


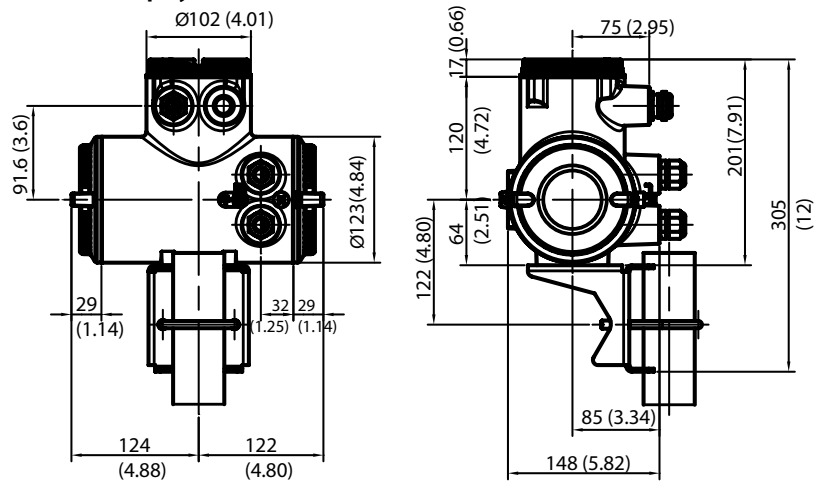
Table 10: Heat tracing connection types depending on process connection type

Process connection	Standard heating connection *)
A□	ASME ½" - 150
D□	EN DN 15 PN 40
J□	JIS 10K DN15
S2 ; S4	EN DN 15 PN 40
S8	ASME ½" - 150
G9	EN DN 15 PN 40
T9	ASME ½"- 150

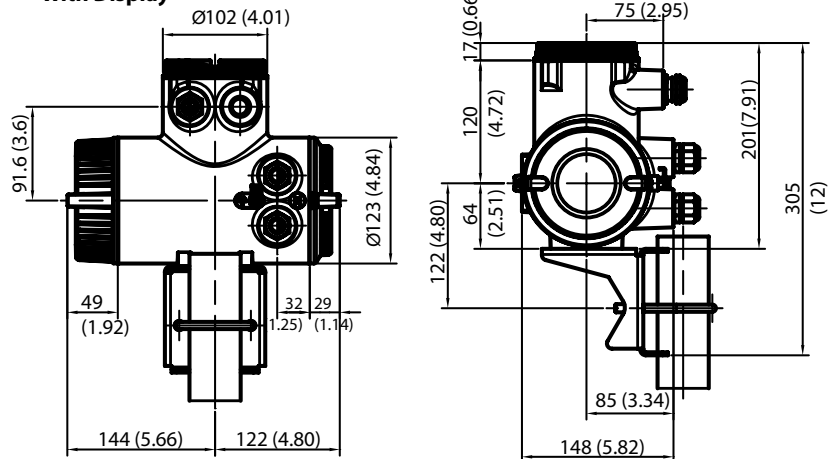
*) others on request

Remote field-mount Converter RCCF31

Without Display



With Display



Weight with bracket: 5.5 kg (12.1 lbs) (depends on type)

Dimensions in mm (inches).

■ MODEL, SUFFIX AND OPTION CODES

Integral Type RCCT3□, Model and Suffix Code :

Model	Suffix Code	Description	Restrictions
RCCT34 RCCT36 RCCT38 RCCT39 RCCT39/IR RCCT39/XR		Nominal Value : 3 t/h = 50 kg/min (110.2 lbs/min) Nominal Value : 10 t/h = 170 kg/min (374.78 lbs/min) Nominal Value : 32 t/h = 533 kg/min (1175 lbs/min) Nominal Value : 100 t/h = 1670 kg/min (3681.72 lbs/min) Nominal Value : 250 t/h = 4170 kg/min (9193.27 lbs/min) Nominal Value : 500 t/h = 8340 kg/min (18386.55 lbs/min)	only with /V2 only with /HP
Power supply	-A -D	90 to 264 V AC 24 V DC	
Indicator direction	H1 H2 V0 N0	Detector installation horizontal, tubes down Detector installation horizontal, tubes up Detector installation vertical Without indicator	
Cable conduit connection	M A	M20 x 1, female thread with cable glands ANSI 1/2" NPT, female thread without cable glands	not with /FF1
Process connection size ¹⁾	23 01 02 04 05 06 08 10 12 15 20	3/4" DN 15, 1/2" DN 25, 1" DN 40, 1 1/2" DN 50, 2" DN 65, 2 1/2" DN 80, 3" DN 100, 4" DN 125, 5" DN 150, 6" DN 200, 8"	see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11
Process connection rating and style ¹⁾	A1 A2 A3 A4 A5 D2 D4 D5 D6 J1 J2 S2 S4 S8 G9 T9	ASME flange class 150, process connection dim. + facing acc. ASME B16.5 ASME flange class 300, process connection dim. + facing acc. ASME B16.5 ASME flange class 600, process connection dim. + facing acc. ASME B16.5 ASME flange class 900, process connection dim. + facing acc. ASME B16.5 ASME flange class 1500, process connection dim. + facing acc. ASME B16.5 EN flange PN 16, process connection dim. + facing acc. EN 1092-1 Form B1 EN flange PN 40, process connection dim. + facing acc. EN 1092-1 Form B1 EN flange PN 63, process connection dim. + facing acc. EN 1092-1 Form B1 EN flange PN 100, process connection dim. + facing acc. EN 1092-1 Form B1 JIS flange 10K, JIS B 2220 JIS flange 20K, JIS B 2220 Thread acc. DIN 11851 Clamp, process connection dimensions acc. DIN 32676 Clamp, process connection dim. acc. Tri-Clover® (Tri-Clamp®) and 1/2" Mini Clamp G, female thread NPT female thread	see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11
Material of wetted parts ¹⁾	SL HC	Stainless steel 316L (1.4404) Ni alloy C-22 (2.4602)	

¹⁾ see selection table „Process connection and materials“ (table 11)

Integral Type RCCT3□, Option Code :

Options	Option code	Description	Restrictions
Hazardous Area Approvals	/KF1 /FF1 /EF1 /UF1 /NF1 /GF1	ATEX Flame proof converter + Intrinsically safe detector FM approval for USA+Canada, Flame proof converter + Intrinsically safe detector IECEX Flame proof converter + Intrinsically safe detector INMETRO Flame proof converter + Intrinsically safe detector NEPSI Flame proof converter + Intrinsically safe detector EAC Flame proof converter + Intrinsically safe detector	with /HP not for gas group IIC only with cable conduit "A"; with /HP not for groups A and B with /HP not for gas group IIC with /HP not for gas group IIC with /HP not for gas group IIC with /HP not for gas group IIC; only with /VE
Approval for custody transfer measurements	/Q01 /Q20 /Q21	European MID Approval (fluids other than water) NTEP approval 12-080A2, Accuracy class 0.3 acc. NIST Handbook 44 NTEP approval 12-080A2, Accuracy class 0,3 acc. NIST Handbook 44, Heated Products	Only RCCT34 to 39 (Refer to GS 01R04B07-00E); not with /NM Only RCCT34 to 39 (Refer to GS 01R04B07-00E); Only RCCT39/IR and RCCT39/XR; not with /Q01, /Q20 (Refer to GS 01R04B07-00E)
Dual Seal Approval	/DS	Dual Seal approval (conform with ANSI/ISA-12.27.01)	only with /FF1; not with process connection A5;
GOST	/QR1 /QR2 /QR3	Primary Calibration and Test Confirmation valid in Russia Primary Calibration and Test Confirmation valid in Kazakhstan Primary Calibration and Test Confirmation valid in Uzbekistan	see page 10; not with /Q20, /Q21; only with /VE see page 10; not with /Q20, /Q21; only with /VE see page 10; not with /Q20, /Q21
High Driving Power	/HP	High Driving Power; recommended for RCCT36 to 39, Please see „ Hazardous Area Specifications“	
Communication	/MB3	Modbus communication protocol for all parameters and values incl. HART Communication, analogue output, pulse/status output, status input	not for /Q01
Active Pulse Output	/AP	One active pulse output	not with /Q01; not with /NM
NAMUR Switch	/NM	One pulse output acc. to EN 60947-5-6 (NAMUR)	not with /AP
Tag Number	/BG	With customer specified tag number on name plate	max. 16 characters; the last 8 significant characters are used for HART® Tag; characters acc. Codepage 850 (Multi lingual)
HART® Tag Number (Software Tag)	/BT1	With customer specified tag number for HART® communication in converter	22 characters for long tag; characters acc. Codepage 850 (Multi lingual)
Flange Facing	/DN /EN /FN /RJ	Flange with safety grooves acc. to EN 1092-1 form D Flange with spigot acc. to EN 1092-1 form E Flange with recess acc. to EN 1092-1 form F Ring Type Joint Flanges	only for D2 to D6; not HC only for D2 to D6; not HC only for D2 to D6; not HC only for A3, A4, A5; not HC
Special Calibration	/K2 ¹⁾ /K4 /K5 ¹⁾ /K6	Custom 5 pts mass-/volume-flow calibration using water with factory certificate (traceable to German national standards) Density adjustment + thermal treatment; (accuracy: 0.001 g/cm³) Custom 10 pts mass-/volume-flow calibration using water with DAkkS certificate (according EN-17025:2005) Density calibration with 3 different fluids incl. individual temperature compensation with certificate (accuracy: 0.0005 g/cm³)	only RCCT34 to 39; not with /GA only RCCT34 to 39; not with /GA
Certificates	/P2 /P3 /P6 /P8 /H1 /WP	Certificate of compliance with the order acc. to EN 10204:2004 -2.1 Test Report acc. to EN10204:2004-2.2(QIC) including the content of option /P2 Material certificate acc. to EN 10204: 2004 -3.1 Pressure test report measuring system Oil and fat free for wetted surface acc. to ASTM G93-03 level C WPS acc. DIN EN ISO 15609-1 (Welding Procedure Specification) WPQR acc. DIN EN ISO 15614-1 (Welding Procedure Qualification Record) WQC acc. DIN EN 287-1 (Welder Qualification Certificate)	only for butt weld between process connection and flow divider; not for material HC
Sanitary Type	/SF1 /SF2 /SA /SE	Surface roughness Ra = 0.8 µm As /SF1 + Test report roughness of wetted parts As /SF2 + 3A- declaration of conformity and 3A- mark As /SF2 + EHEDG certificate	only RCCT34 to 39; not with RCCT34 /K4 and RCCT34 /K6; only process connections S2, S4, S8; as /SF1 as /SF1, but not with process connection S2 as /SF1, but not with process connection S2
Housing Pressure Test	/J1	Rupture pressure proof test and certificate (see page 4)	
X-Ray Examination	/RT	X-ray examination of flange welding	not RCCT34 with /K4 or /K6; not with HC
PMI Certificate	/PM6	PMI Test on wetted parts	
Dye Penetrant Test	/PT	Dye Penetrant Test acc. DIN EN ISO 3452-1 at the weldings of the process connection, with certificate	
Epoxy Coating	/X1	Epoxy coating of converter housing	
Concentration Measurement ²⁾	/CST /C□□	Standard concentration measurement Advanced concentration measurement, details see table „Advanced Concentration Measurement Options“	not with /C□□ not with /CST
Delivery to Korea	/KC	With KC-mark for Korea	
Eurasian Conformity	/VE	With EAC- mark	with hazardous area approval only with /GF1
Version IR	/V2	Version 2	always with RCCT39/IR
Instruction Manuals	/IE□ /ID□ /IF□	Quantity of instruction manuals in English Quantity of instruction manuals in German Quantity of instruction manuals in French	□ = 1 to 3 selectable ³⁾ □ = 1 to 3 selectable ³⁾ □ = 1 to 3 selectable ³⁾
Special order	/Z	Special design must be specification an extra sheet	

¹⁾ Calibration order sheet must be delivered with the order. This is available on the Flow Center Page at Coriolis/RCC□3/Technical Information.
Volume calibration: Mass flow calibration converted by density to volume flow.
²⁾ For detailed information please see T1 01R04B04-04E-E.
³⁾ If no instruction manual is selected, only a DVD with instruction manuals is shipped with the instrument. More than 3 manuals of one language on request.

Remote Detector RCCS3□, Model and Suffix Code :

Model	Suffix Code	Description	Restrictions
RCCS33 RCCS34 RCCS36 RCCS38 RCCS39 RCCS39/IR RCCS39/XR		Nominal Value : 0.95 t/h = 16 kg/min (35.27 lbs/min) Nominal Value : 3 t/h = 50 kg/min (110.2 lbs/min) Nominal Value : 10 t/h = 170 kg/min (374.78 lbs/min) Nominal Value : 32 t/h = 533 kg/min (1175 lbs/min) Nominal Value : 100 t/h = 1670 kg/min (3681.72 lbs/min) Nominal Value : 250 t/h = 4170 kg/min (9193.27 lbs/min) Nominal Value : 500 t/h = 8340 kg/min (18386.55 lbs/min)	not for /Q01 only with /V2 select affiliated RCCF31 with /HP
Cable conduit connection	-M -A	M20 x 1, female thread with cable glands ANSI ½" NPT, female thread only with cable gland for detector connection	not with /FS1
Process connection size ¹⁾	41 01 23 02 04 05 06 08 10 12 15 20	¼" DN 15, ½" ¾" DN 25, 1" DN 40, 1½" DN 50, 2" DN 65, 2½" DN 80, 3" DN 100, 4" DN 125, 5" DN 150, 6" DN 200, 8"	see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11
Process connection rating and style ¹⁾	A1 A2 A3 A4 A5 D2 D4 D5 D6 J1 J2 S2 S4 S8 G9 T9	ASME flange class 150, process connection dim. + facing acc. ASME B16.5 ASME flange class 300, process connection dim. + facing acc. ASME B16.5 ASME flange class 600, process connection dim. + facing acc. ASME B16.5 ASME flange class 900, process connection dim. + facing acc. ASME B16.5 ASME flange class 1500, process connection dim. + facing acc. ASME B16.5 EN flange PN 16, process connection dim. + facing acc. EN 1092-1 Form B1 EN flange PN 40, process connection dim. + facing acc. EN 1092-1 Form B1 EN flange PN 63, process connection dim. + facing acc. EN 1092-1 Form B1 EN flange PN 100, process connection dim. + facing acc. EN 1092-1 Form B1 JIS flange 10K, JIS B 2220 JIS flange 20K, JIS B 2220 Thread acc. DIN 11851 Clamp, process connection dimensions acc. DIN 32676 Clamp, process connection dim. acc. Tri-Clover® (Tri-Clamp®) and ½" Mini Clamp G female thread NPT female thread	see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11
Material of wetted parts ¹⁾	SL HC	Stainless steel 316L (1.4404) Hastelloy C-22 (2.4602)	

¹⁾ see selection table „Process connection and materials“ (table11)

Remote Detector RCCS3□, Option Code :

Options	Option code	Description	Restrictions
Hazardous Area Approvals ¹⁾	/KS1 /FS1 /ES1 /US1 /NS1 /GS1	ATEX intrinsically safe approval FM approval for USA + Canada IECEx intrinsically safe approval INMETRO intrinsically safe approval for Brazil NEPSI intrinsically safe approval for China EAC intrinsically safe approval	only with cable conduit "A" only with /VE
Approval for custody transfer measurements ²⁾	/Q01 /Q20 /Q21	European MID Approval (fluids other than water) NTEP approval 12-080A2, Accuracy class 0.3 acc. NIST Handbook 44 NTEP approval 12-080A2, Accuracy class 0.3 acc. NIST Handbook 44, Heated Products	Only RCCS34 to 39 Only RCCS33 to 39 Only RCCS39/IR and RCCS39/XR; not with /Q01, /Q20
GOST ¹⁾	/QR1 /QR2 /QR3	Primary Calibration and Test Confirmation valid in Russia Primary Calibration and Test Confirmation valid in Kazakhstan Primary Calibration and Test Confirmation valid in Uzbekistan	see page 10; not with /Q20, /Q21; only with /VE see page 10; not with /Q20, /Q21; only with /VE see page 10; not with /Q20, /Q21
Dual Seal Approval	/DS	Dual Seal approval (conform with ANSI/ISA-12.27.01)	only with /FS1; not with process connection A5; not with /T□
Tag Number	/BG	With customer specified tag number on name plate	max. 16 digits
Flange Facing	/DN /EN /FN /RJ	Flange with safety grooves acc. to EN 1092-1 form D Flange with spigot acc. to EN 1092-1 form E Flange with recess acc. to EN 1092-1 form F Ring Type Joint Flanges	only for D2 to D6; not HC only for D2 to D6; not HC only for D2 to D6; not HC only for A3, A4, A5; not HC
Low temperature version	/LT	-200°C ≤ T _{medium} ≤ 150°C (-328°F to 302°F)	only with /Q20; not RCCS33; not with /MT, /HT, /Q01, /T1, /T2, /T3; in combination with /FS1 only with /S2
Extended temperature range	/MT	-70°C ≤ T _{medium} ≤ 230°C (-94°F to 446°F) -50°C ≤ T _{medium} ≤ 260°C (-58°F to 500°F)	for RCCS34 to 39/XR; always with /S2 or /T1, /T2, /T3 for RCCS33, always with /S2 or /T1, /T2, /T3 not with /NS1
High temperature version	/HT	T _{medium} up to 350°C (662°F)	only /Q20; not RCCS33; only with /T1, /T2, /T3 or /S2 (customer insulation required); RCCS39/XR only with /S2;
Special Calibration	/K2 ³⁾ /K4 /K5 ³⁾ /K6	Custom 5 pts mass-/volume-flow calibration using water with factory certificate (traceable to German national standards) Density adjustment + thermal treatment; (accuracy: 0.001 g/cm³) Custom 10 pts mass-/volume-flow calibration using water with DaKkS certificate (according EN-17025:2005) Density calibration with 3 different fluids incl. individual temperature compensation with certificate (accuracy: 0.0005 g/cm³)	only with /Q20; only in combination with converter RCCF31 only with /Q20; only RCCS33 to 39; only in combination with converter RCCF31 only with /Q20; only in combination with converter RCCF31/ RCCR31 only with /Q20; only RCCS33 to 39; not with /LT; not with /MT; only available if converter is also ordered
Certificates	/P2 /P3 /P6 /P8 /H1 /WP	Certificate of compliance with the order acc. to EN 10204:2004 -2.1 Test Report acc. to EN10204:2004-2.2(QIC) including the content of option /P2 Material certificate acc. to EN 10204: 2004 -3.1 Pressure test report measuring system Oil and fat free for wetted surface acc. to ASTM G93-03 level C WPS acc. DIN EN ISO 15609-1 (Welding Procedure Specification) WPQR acc. DIN EN ISO 15614-1 (Welding Procedure Qualification Record) WQC acc. DIN EN 287-1 (Welder Qualification Certificate)	only with butt weld between process connection and flow divider; not for HC
Sanitary Type	/SF1 /SF2 /SA /SE	Surface roughness Ra = 0.8 µm As /SF1 + Test report roughness of wetted parts As /SF2 + 3A- declaration of conformity and 3A- mark As /SF2 + EHEDG- certificate	only RCCS34 to 39; not with RCCS34 /K4, RCCS34 / K6 and RCCS34 /LT ; only process connections S2, S4, S8 as /SF1 as /SF1, but not with process connection S2 as /SF1, but not with process connection S2
Housing Pressure Test	/J1	Rupture pressure proof test and certificate (see page 4)	
Customer insulation / Heating	/S2	Terminal box on extension for high or low process temperature	not with /T1, /T2, /T3
Factory Insulating / Heating	/T1 /T2 /T3	Insulation Insulation + Heat carrier heating Insulation + Heat carrier heating with ventilation (purge)	
X-Ray Examination	/RT	X-ray examination of flange welding	not with HC
PMI Certificate	/PM4 /PM6	PMI Test on wetted parts RCCS33 ⁴⁾ PMI Test on wetted parts RCCS34 to 39/XR	not RCCS34 to 39 not RCCS33
Dye Penetrant Test	/PT	Dye Penetrant Test acc. DIN EN ISO 3452-1 at the weldings of the process connection, with certificate	
Version IR	/V2	Version 2	always with RCCS39/IR
Eurasian Conformity	/VE	With EAC- mark	with hazardous area approval only with /GS1
Stainless steel cable gland	/BS	Cable gland stainless steel	
Special order	/Z	Special design must be specification an extra sheet	

¹⁾ Select affiliated converter RCCF31/RCCR31 with the same approval type (e.g. ATEX).

²⁾ Select affiliated converter RCCF31 with the same approval type (/Q01, /Q20 or /Q21).

³⁾ Calibration order sheet must be delivered with the order. This is available on the Flow Center Page at Coriolis/RCC□3/Technical Information.
Volume calibration: Mass flow calibration converted by density to volume flow.

⁴⁾ Measuring tube PAMI test is performed per delivery batch.

Remote field-mount Converter RCCF31, Model, Suffix and Option Code :

Model	Suffix Code	Option Code	Description	Restrictions
RCCF31			Remote field-mount converter to be connected to RCCS3; when ordered without detector combination option /NC must be selected	
Power supply	-A -D		90 to 264 V AC 24 V DC	
Indicator direction	H2 N0		With indicator Without indicator	
Cable conduit connection	M A		M20 x 1.5, female thread with cable glands ANSI 1/2" NPT, female thread, only cable gland for detector connection	not with /FF1
Hazardous Area Approvals ¹⁾	/KF1 /FF1 /EF1 /UF1 /NF1 /GF1		ATEX Flame proof converter + Intrinsically safe detector FM approval for USA+Canada, Flame proof converter + Intrinsically safe detector IECEX Flame proof converter + Intrinsically safe detector INMETRO Flame proof converter + Intrinsically safe detector NEPSI Flame proof converter + Intrinsically safe detector EAC Flame proof converter + Intrinsically safe detector	with /HP not for gas group IIC only with cable conduit "A"; with /HP not for groups A and B with /HP not for gas group IIC with /HP not for gas group IIC with /HP not for gas group IIC with /HP for gas group IIB; only with /VE
Approval for custody transfer measurements ²⁾	/Q01 /Q20 /Q21		European MID Approval (fluids other than water) NTEP approval 12-080A2, Accuracy class 0.3 acc. NIST Handbook 44 NTEP approval 12-080A2, Accuracy class 0.3 acc. NIST Handbook 44, Heated Products	Only in combination with RCCS34 to 39; not with /NM Only in combination with RCCS33 to 39 Not with /Q01, /Q20
GOST	/QR1 /QR2 /QR3		Primary Calibration and Test Confirmation valid in Russia Primary Calibration and Test Confirmation valid in Kazakhstan Primary Calibration and Test Confirmation valid in Uzbekistan	see page 10; not with /Q20, /Q21; only with /VE see page 10; not with /Q20, /Q21; only with /VE see page 10; not with /Q20, /Q21
High Driving Power	/HP		High Driving Power, recommended for combination with RCCS36 to 39 Please see „Hazardous Area Specifications“	not for combination with RCCS34
Communication	/MB3		Modbus communication protocol for all parameters and values incl. HART Communication, analogue output, pulse/status output, status input	not for /Q01
Active Pulse Output	/AP		One active pulse output	not with /Q01; not with /NM
NAMUR Switch	/NM		One pulse output acc. EN 60947-5-6 (NAMUR)	
Tag Number	/BG		With customer specified tag number on name plate	max. 16 characters; the last 8 significant characters are used for HART® Tag; characters acc. Codepage 850 (Multi lingual)
HART® Tag Number (Software Tag)	/BT1		With customer specified tag number for HART® communication in converter	22 characters for long tag; characters acc. Codepage 850 (Multi lingual)
No Combination	/NC		No combination with detector	
Epoxy Coating	/X1		Epoxy coating of converter housing	
Concentration Measurement ³⁾	/CST /C□□		Standard concentration measurement Advanced concentration measurement, details see table „Advanced Concentration Measurement Options“	not with /C□□ not with /CST
Delivery to Korea	/KC		With KC-mark for Korea	
Eurasian Conformity	/VE		With EAC- mark	with hazardous area approval only with /GF1
Certificates	/P2 /P3		Certificate of compliance with the order acc. to EN 10204:2004 -2.1 Test Report acc. to EN10204:2004-2.2(QIC) including the content of option /P2	
Instruction Manuals	/IE□ /ID□ /IF□		Quantity of instruction manuals in English Quantity of instruction manuals in German Quantity of instruction manuals in French	□ = 1 to 3 selectable ⁴⁾ □ = 1 to 3 selectable ⁴⁾ □ = 1 to 3 selectable ⁴⁾
Special order	/Z		Special design must be specification an extra sheet	

¹⁾ Select affiliated RCCS3 with the same approval type (e.g. /KF□ with /KS1).
²⁾ Select affiliated RCCS3 with the same approval type (/Q01, /Q20 or /Q21).
³⁾ For detailed information please see TI 01R04B04-04E-E.
⁴⁾ If no instruction manual is selected, only a DVD with instruction manuals is shipped with the instrument. More than 3 manuals of one language on request.

Remote cable RCCY03, Model, Suffix and Option Code :

Model	Suffix Code	Option Code	Description	Restrictions
RCCY031 RCCY032 RCCY033 RCCY034			Length in "meter" Length in "feet" Length in "meter" Length in "feet"	max. ambient temperature 70°C (158°F); with /FF□ or /FS1: 50°C (122°F) max. ambient temperature 70°C (158°F); with /FF□ or /FS1: 50°C (122°F) max. ambient temperature 105°C (221°F); with /FF□ or /FS1: 85°C (185°F) max. ambient temperature 105°C (221°F); with /FF□ or /FS1: 85°C (185°F)
Cable ends	-0 -1		No termination, with one termination kit Terminated	
Cable length	L□□□		Enter the length	max. 300m / 999ft the following lengths can be ordered (e.g. 3m = L003): RCCY031-0: 3m, 5m, 10m, 15m, 30m, 50m, 100m, 150m, 200m, 250m, 300m RCCY031-1: 3m, 5m, 10m, 15m, 30m, 50m RCCY032-0: 10ft, 15ft, 30ft, 50ft, 100ft, 150ft, 300ft, 500ft, 1000ft RCCY032-1: 10ft, 15ft, 30ft, 50ft, 100ft, 150ft RCCY033-0: 3m, 5m, 10m, 15m, 30m, 50m, 100m, 150m, 300m RCCY033-1: 3m, 5m, 10m, 15m, 30m, 50m RCCY034-0: 10ft, 15ft, 30ft, 50ft, 100ft, 150ft, 300ft, 500ft, 1000ft RCCY034-1: 10ft, 15ft, 30ft, 50ft, 100ft, 150ft
Options: Hazardous area installation Termination kits Quick delivery	/KS1 /NS1 /TK□□ /QD		Blue cable for Ex-i indication Blue cable for Ex-i indication (China) Quantity of additional termination kits Delivery within 24 hours from factory	□□ = 01 to 99 only L003, L005, L010

Advanced Concentration Measurement Options (others on request):

Option	Display	Components	Concentration range	Temp. range	Source of concentration- / density table
/C00	---	---	---	---	Advanced concentration measurement function. There are no pre-defined concentration setups (coefficients are set to zero). The concentration coefficients will be set by customer making use of either FieldMate or the stand- alone concentration tool and manual entry by HHT. For more information, please contact your regional Yokogawa office.
/C01	°Brix	Sugar / Water	0 - 85 °Brix	0 - 80°C (32 - 176°F)	PTB- Messages 100 5/90: „The density of watery Saccharose solutions after the introduction of the international temperature scale of 1990 (ITS1990)“ Table 5
/C02	WT%	NaOH / Water	2 - 50 WT%	0 - 100°C (32 - 212°F)	D'Ans-Lax, Handbook for chemists and physicists Vol.1, 3rd edition, 1967
/C03	WT%	KOH / Water	0 - 60 WT%	54 - 100°C (129 - 212°F)	D'Ans-Lax, Handbook for chemists and physicists Vol.1, 3rd edition, 1967
/C04	WT%	NH ₄ NO ₃ / Water	1 - 50 WT%	0 - 80°C (32 - 176°F)	Data table on request
/C05	WT%	NH ₄ NO ₃ / Water	20 - 70 WT%	20 - 100°C (68 - 212°F)	Data table on request
/C06 ¹⁾	WT%	HCl / Water	22 - 34 WT%	20 - 40°C (68 - 104°F)	D'Ans-Lax, Handbook for chemists and physicists Vol.1, 3rd edition, 1967
/C07	WT%	HNO ₃ / Water	50 to 67 WT%	10 - 60°C (50 - 140°F)	Data table on request
/C09	WT%	H ₂ O ₂ / Water	30 to 75 WT%	4 - 44°C (39.2 - 111.2°F)	Data table on request
/C10	WT%	Ethylene Glycol / Water	10 to 50 WT%	-20 - 40°C (-4 - 104°F)	Data table on request
/C11	WT%	Amylum = starch / Water	33 to 43 WT%	35 - 45°C (95 - 113°F)	Data table on request
/C12	WT%	Methanol / Water	35 to 60 WT%	0 - 40°C (32 - 104°F)	Data table on request
/C20	VOL%	Alcohol / Water	55 to 100 VOL%	10 - 40°C (50 - 104°F)	Data table on request
/C21	°Brix	Sugar / Water	40 to 80 °Brix	75 - 100°C (167 - 212°F)	Data table on request
/C30	WT%	Alcohol / Water	66 to 100 WT%	15 - 40°C (59 - 104°F)	Standard Copersucar 1967
/C37	WT%	Alcohol / Water	66 to 100 WT%	10 - 40°C (50 - 104°F)	Brazilian Standard ABNT
/C38	VOL%	Alcohol / Water	73 to 100 VOL%	10 - 40°C (50 - 104°F)	Brazilian Standard ABNT

¹⁾ only with material HC

Table 11 : Selection Table Process Connection and Materials, Installation Length in mm

			RCCS 30LR	RCCS 30-33	RCCS34 RCCT34		RCCS36 RCCT36		RCCS38 RCCT38		RCCS39 RCCT39		RCCS39/IR RCCT39/IR		RCCS39/XR RCCT39/XR	
			SH	SH	SL	HC	SL	HC	SL	HC	SL	HC	SL	HC	SL	HC
Flanges according to ASME B16.5	01A1	½"-150	240	240	370	----	----	----	----	----	----	----	----	----	----	----
	01A2	½"-300	240	240	370	----	----	----	----	----	----	----	----	----	----	----
	01A3	½"-600	250	250	380	----	----	----	----	----	----	----	----	----	----	----
	01A5	½"-900/1500	270	270	400	----	----	----	----	----	----	----	----	----	----	----
	02A1	1"-150	----	240	370	390	500	----	----	----	----	----	----	----	----	----
	02A2	1"-300	----	240	370	390	500	----	----	----	----	----	----	----	----	----
	02A3	1"-600	----	260	390	390	520	----	----	----	----	----	----	----	----	----
	02A5	1"-900/1500	----	320	450	400	540	----	----	----	----	----	----	----	----	----
	04A1	1½"-150	----	250	380	390	500	520	600	----	----	----	----	----	----	----
	04A2	1½"-300	----	250	380	390	510	520	600	----	----	----	----	----	----	----
	04A3	1½"-600	----	270	400	400	530	530	620	----	----	----	----	----	----	----
	04A4	1½"-900	----	----	----	----	----	----	640	----	----	----	----	----	----	----
	04A5	1½"-900/1500	----	340	470	----	600	----	----	----	----	----	----	----	----	----
	05A1	2"-150	----	----	----	390	510	520	600	620	----	----	----	----	----	----
	05A2	2"-300	----	----	----	390	510	520	600	620	----	----	----	----	----	----
	05A3	2"-600	----	----	----	400	540	540	630	630	----	----	----	----	----	----
	05A4	2"-900	----	----	----	----	----	720	----	----	----	----	----	----	----	----
	05A5	2"-900/1500	----	----	----	----	660	----	----	----	----	----	----	----	----	----
	06A1	2½"-150	----	----	----	----	----	610	620	----	----	----	----	----	----	----
	06A2	2½"-300	----	----	----	----	----	610	620	----	----	----	----	----	----	----
	06A3	2½"-600	----	----	----	----	----	640	640	----	----	----	----	----	----	----
	06A4	2½"-900	----	----	----	----	----	760	----	----	----	----	----	----	----	----
	08A1	3"-150	----	----	----	----	----	610	620	1000	1020	----	----	----	----	----
	08A2	3"-300	----	----	----	----	----	620	620	1000	1020	----	----	----	----	----
	08A3	3"-600	----	----	----	----	----	640	640	1000	1025	----	----	----	----	----
	08A4	3"-900	----	----	----	----	----	760	----	----	----	----	----	----	----	----
	10A1	4"-150	----	----	----	----	----	----	----	1000	1020	1100	----	----	----	----
	10A2	4"-300	----	----	----	----	----	----	----	1000	1020	1100	----	----	----	----
	10A3	4"-600	----	----	----	----	----	----	----	1030	1030	1100	----	----	----	----
	12A1	5"-150	----	----	----	----	----	----	----	1000	1020	1100	1100	----	----	----
	12A2	5"-300	----	----	----	----	----	----	----	1000	1020	1100	1100	----	----	----
	12A3	5"-600	----	----	----	----	----	----	----	1040	1040	1160	1110	----	----	----
	15A1	6"-150	----	----	----	----	----	----	----	----	----	1100	1100	1350	----	----
	15A2	6"-300	----	----	----	----	----	----	----	----	----	1100	1100	1350	----	----
	15A3	6"-600	----	----	----	----	----	----	----	----	----	1200	1120	1390	----	----
	20A1	8"-150	----	----	----	----	----	----	----	----	----	1140	1100	1350	----	----
	20A2	8"-300	----	----	----	----	----	----	----	----	----	1140	1100	1350	----	----
	20A3	8"-600	----	----	----	----	----	----	----	----	----	----	----	1440	----	----
Flanges according to EN 1092-1	01D4	DN 15 PN 40	240	240	370	----	----	----	----	----	----	----	----	----	----	----
	01D6	DN 15 PN 100	250	250	380	----	----	----	----	----	----	----	----	----	----	----
	02D4	DN 25 PN 40	----	240	370	390	500	520	----	----	----	----	----	----	----	----
	02D6	DN 25 PN 100	----	260	390	----	520	----	----	----	----	----	----	----	----	----
	04D4	DN 40 PN 40	----	240	370	390	500	520	600	----	----	----	----	----	----	----
	04D6	DN 40 PN 100	----	320	450	----	560	----	620	----	----	----	----	----	----	----
	05D4	DN 50 PN 40	----	----	----	----	500	520	600	620	----	----	----	----	----	----
	05D5	DN 50 PN 63	----	----	----	----	520	----	620	----	----	----	----	----	----	----
	05D6	DN 50 PN 100	----	----	----	----	590	----	660	----	----	----	----	----	----	----
	05D7	DN 50 PN 160	----	----	----	----	590	----	660	----	----	----	----	----	----	----
	08D4	DN 80 PN 40	----	----	----	----	----	610	620	1000	1020	----	----	----	----	----
	08D5	DN 80 PN 63	----	----	----	----	----	620	----	1000	----	----	----	----	----	----
	08D6	DN 80 PN 100	----	----	----	----	----	730	----	1000	----	----	----	----	----	----
	10D2	DN 100 PN 16	----	----	----	----	----	----	----	1000	----	1100	----	----	----	----
	10D4	DN 100 PN 40	----	----	----	----	----	----	----	1000	1020	1100	----	----	----	----
	10D5	DN 100 PN 63	----	----	----	----	----	----	----	1000	----	1100	----	----	----	----
	10D6	DN 100 PN 100	----	----	----	----	----	----	----	1050	----	1100	----	----	----	----
	12D2	DN 125 PN 16	----	----	----	----	----	----	----	1000	1020	1100	1100	----	----	----
	12D4	DN 125 PN 40	----	----	----	----	----	----	----	1000	1020	1100	1100	----	----	----
	12D5	DN 125 PN 63	----	----	----	----	----	----	----	1000	----	1100	1100	----	----	----
	12D6	DN 125 PN 100	----	----	----	----	----	----	----	1100	----	1140	1100	----	----	----
	12D7	DN 125 PN 160	----	----	----	----	----	----	----	----	----	1100	----	----	----	----
	15D2	DN 150 PN 16	----	----	----	----	----	----	----	----	----	1100	1100	1350	----	----
	15D4	DN 150 PN 40	----	----	----	----	----	----	----	----	----	1100	1100	1350	----	----
	15D5	DN 150 PN 63	----	----	----	----	----	----	----	----	----	1140	----	1350	----	----
	15D6	DN 150 PN 100	----	----	----	----	----	----	----	----	----	1180	----	----	----	----
	20D2	DN 200 PN 16	----	----	----	----	----	----	----	----	----	----	----	1350	----	----
	20D4	DN 200 PN 40	----	----	----	----	----	----	----	----	----	----	----	1350	----	----
	20D5	DN 200 PN 63	----	----	----	----	----	----	----	----	----	----	----	1350	----	----

Table 11 : Selection Table Process Connection and Materials, Installation Length in mm (continued)

			RCCS 33	RCCS34 RCCT34		RCCS36 RCCT36		RCCS38 RCCT38		RCCS39 RCCT39		RCCS39 RCCT39/IR		RCCS39 RCCT39/XR	
			SH	SL	HC	SL	HC	SL	HC	SL	HC	SL	HC	SL	HC
Flanges according to JIS B 2220	01J1	DN 15 10K	240	370	----	----	----	----	----	----	----	----	----	----	----
	01J2	DN 15 20K	240	370	----	----	----	----	----	----	----	----	----	----	----
	02J1	DN 25 10K	240	370	390	500	----	----	----	----	----	----	----	----	----
	02J2	DN 25 20K	240	370	390	500	----	----	----	----	----	----	----	----	----
	04J1	DN 40 10K	240	370	390	500	520	600	----	----	----	----	----	----	----
	04J2	DN 40 20K	240	370	390	500	520	600	----	----	----	----	----	----	----
	05J1	DN 50 10K	----	----	----	500	520	600	620	----	----	----	----	----	----
	05J2	DN 50 20K	----	----	----	500	520	600	620	----	----	----	----	----	----
	08J1	DN 80 10K	----	----	----	----	----	600	620	1000	1020	----	----	----	----
	08J2	DN 80 20K	----	----	----	----	----	610	620	1000	1020	----	----	----	----
	10J1	DN 100 10K	----	----	----	----	----	----	----	1000	1020	1100	----	----	----
	10J2	DN 100 20K	----	----	----	----	----	----	----	1000	1020	1100	----	----	----
	12J1	DN 125 10K	----	----	----	----	----	----	----	1000	1020	1100	1100	----	----
	12J2	DN 125 20K	----	----	----	----	----	----	----	1000	1020	1100	1100	----	----
	15J1	DN 150 10K	----	----	----	----	----	----	----	----	----	1100	1100	----	----
	15J2	DN 150 20K	----	----	----	----	----	----	----	----	----	1100	1100	----	----
Clamp DN	01S4	DN 15	240	----	----	----	----	----	----	----	----	----	----	----	----
	02S4	DN 25	240	370	----	----	----	----	----	----	----	----	----	----	----
	04S4	DN 40	240	370	----	500	----	----	----	----	----	----	----	----	----
	05S4	DN 50	----	----	----	500	----	600	----	----	----	----	----	----	----
	06S4	DN 65	----	----	----	----	----	600	----	----	----	----	----	----	----
	10S4	DN 100	----	----	----	----	----	----	1000	----	----	----	----	----	----
Tri-Clamp	01S8	1/2"	240	----	----	----	----	----	----	----	----	----	----	----	----
	02S8	1"	240	370	----	----	----	----	----	----	----	----	----	----	----
	04S8	1 1/2"	240	370	----	500	----	----	----	----	----	----	----	----	----
	05S8	2"	----	----	----	500	----	600	----	----	----	----	----	----	----
	08S8	3"	----	----	----	----	----	600	----	----	----	----	----	----	----
	10S8	4"	----	----	----	----	----	----	1000	----	----	----	----	----	----
DIN11851	02S2	DN 25	240	370	----	----	----	----	----	----	----	----	----	----	----
	04S2	DN 40	----	----	----	500	----	----	----	----	----	----	----	----	----
	05S2	DN 50	----	----	----	----	----	600	----	----	----	----	----	----	----
	10S2	DN 100	----	----	----	----	----	----	1000	----	----	----	----	----	----
Thread	41G9	G 1/4" female	260	----	----	----	----	----	----	----	----	----	----	----	----
	01G9	G 1/2" female	260	390	----	----	----	----	----	----	----	----	----	----	----
	23G9	G 3/4" female	260	390	----	----	----	----	----	----	----	----	----	----	----
	41T9	NPT 1/4" female	260	----	----	----	----	----	----	----	----	----	----	----	----
	01T9	NPT 1/2" female	260	390	----	----	----	----	----	----	----	----	----	----	----
	23T9	NPT 3/4" female	260	390	----	----	----	----	----	----	----	----	----	----	----

Table 11 : Selection Table Process Connection and Materials, Installation Length in inch

			RCCS 30LR	RCCS 30-33	RCCS34 RCCT34		RCCS36 RCCT36		RCCS38 RCCT38		RCCS39 RCCT39		RCCS39/IR RCCT39/IR		RCCS39/XR RCCT39/XR	
			SH	SH	SL	HC	SL	HC	SL	HC	SL	HC	SL	HC	SL	HC
Flanges according to ASME B16.5	01A1	½"-150	9.45	9.45	14.57	----	----	----	----	----	----	----	----	----	----	----
	01A2	½"-300	9.45	9.45	14.57	----	----	----	----	----	----	----	----	----	----	----
	01A3	½"-600	9.84	9.84	14.96	----	----	----	----	----	----	----	----	----	----	----
	01A5	½"-900/1500	10.63	10.63	15.75	----	----	----	----	----	----	----	----	----	----	----
	02A1	1"-150	----	9.45	14.57	15.35	19.69	----	----	----	----	----	----	----	----	----
	02A2	1"-300	----	9.45	14.57	15.35	19.69	----	----	----	----	----	----	----	----	----
	02A3	1"-600	----	10.24	15.35	15.35	20.47	----	----	----	----	----	----	----	----	----
	02A5	1"-900/1500	----	12.6	17.72	15.75	21.26	----	----	----	----	----	----	----	----	----
	04A1	1½"-150	----	9.84	14.96	15.35	19.69	20.47	23.62	----	----	----	----	----	----	----
	04A2	1½"-300	----	9.84	14.96	15.35	20.08	20.47	23.62	----	----	----	----	----	----	----
	04A3	1½"-600	----	10.63	15.75	15.75	20.87	20.87	24.21	----	----	----	----	----	----	----
	04A4	1½"-900	----	----	----	----	----	----	25.2	----	----	----	----	----	----	----
	04A5	1½"-900/1500	----	13.39	18.5	----	23.62	----	----	----	----	----	----	----	----	----
	05A1	2"-150	----	----	----	15.35	20.08	20.47	23.62	24.21	----	----	----	----	----	----
	05A2	2"-300	----	----	----	15.35	20.08	20.47	23.62	24.21	----	----	----	----	----	----
	05A3	2"-600	----	----	----	15.75	21.26	21.26	24.8	24.8	----	----	----	----	----	----
	05A4	2"-900	----	----	----	----	----	----	28.35	----	----	----	----	----	----	----
	05A5	2"-900/1500	----	----	----	----	25.98	----	----	----	----	----	----	----	----	----
	06A1	2½"-150	----	----	----	----	----	----	24.02	24.21	----	----	----	----	----	----
	06A2	2½"-300	----	----	----	----	----	----	24.02	24.21	----	----	----	----	----	----
	06A3	2½"-600	----	----	----	----	----	----	25.2	25.2	----	----	----	----	----	----
	06A4	2½"-900	----	----	----	----	----	----	29.92	----	----	----	----	----	----	----
	08A1	3"-150	----	----	----	----	----	----	24.02	24.21	39.37	40.16	----	----	----	----
	08A2	3"-300	----	----	----	----	----	----	24.21	24.21	39.37	40.16	----	----	----	----
	08A3	3"-600	----	----	----	----	----	----	25.2	25.2	39.37	40.35	----	----	----	----
	08A4	3"-900	----	----	----	----	----	----	29.92	----	----	----	----	----	----	----
	10A1	4"-150	----	----	----	----	----	----	----	----	39.37	40.16	43.31	----	----	----
	10A2	4"-300	----	----	----	----	----	----	----	----	39.37	40.16	43.31	----	----	----
	10A3	4"-600	----	----	----	----	----	----	----	----	40.55	40.55	43.31	----	----	----
	12A1	5"-150	----	----	----	----	----	----	----	----	39.37	40.16	43.31	43.31	----	----
	12A2	5"-300	----	----	----	----	----	----	----	----	39.37	40.16	43.31	43.31	----	----
	12A3	5"-600	----	----	----	----	----	----	----	----	40.94	40.94	45.67	43.31	----	----
	15A1	6"-150	----	----	----	----	----	----	----	----	----	----	43.31	43.31	53.15	----
	15A2	6"-300	----	----	----	----	----	----	----	----	----	----	43.31	43.31	53.15	----
	15A3	6"-600	----	----	----	----	----	----	----	----	----	----	47.2	43.31	54.72	----
	20A1	8"-150	----	----	----	----	----	----	----	----	----	----	44.9	43.31	53.15	----
	20A2	8"-300	----	----	----	----	----	----	----	----	----	----	44.9	43.31	53.15	----
	20A3	8"-600	----	----	----	----	----	----	----	----	----	----	----	----	56.69	----
Flanges according to EN 1092-1	01D4	DN 15 PN 40	9.45	9.45	14.57	----	----	----	----	----	----	----	----	----	----	----
	01D6	DN 15 PN 100	9.84	9.84	14.96	----	----	----	----	----	----	----	----	----	----	----
	02D4	DN 25 PN 40	----	9.45	14.57	15.35	19.69	20.47	----	----	----	----	----	----	----	----
	02D6	DN 25 PN 100	----	10.24	15.35	----	20.47	----	----	----	----	----	----	----	----	----
	04D4	DN 40 PN 40	----	9.45	14.57	15.35	19.69	20.47	23.62	----	----	----	----	----	----	----
	04D6	DN 40 PN 100	----	12.6	17.72	----	22.05	----	24.41	----	----	----	----	----	----	----
	05D4	DN 50 PN 40	----	----	----	----	19.69	20.47	23.62	24.41	----	----	----	----	----	----
	05D5	DN 50 PN 63	----	----	----	----	20.47	----	24.41	----	----	----	----	----	----	----
	05D6	DN 50 PN 100	----	----	----	----	23.23	----	25.98	----	----	----	----	----	----	----
	05D7	DN 50 PN 160	----	----	----	----	23.23	----	25.98	----	----	----	----	----	----	----
	08D4	DN 80 PN 40	----	----	----	----	----	----	24.02	24.41	39.37	40.16	----	----	----	----
	08D5	DN 80 PN 63	----	----	----	----	----	----	24.41	----	39.37	----	----	----	----	----
	08D6	DN 80 PN 100	----	----	----	----	----	----	28.74	----	39.37	----	----	----	----	----
	10D2	DN 100 PN 16	----	----	----	----	----	----	----	----	39.37	----	43.31	----	----	----
	10D4	DN 100 PN 40	----	----	----	----	----	----	----	----	39.37	40.16	43.31	----	----	----
	10D5	DN 100 PN 63	----	----	----	----	----	----	----	----	39.37	----	43.31	----	----	----
	10D6	DN 100 PN 100	----	----	----	----	----	----	----	----	41.34	----	43.31	----	----	----
	12D2	DN 125 PN 16	----	----	----	----	----	----	----	----	39.37	40.16	43.31	43.31	----	----
	12D4	DN 125 PN 40	----	----	----	----	----	----	----	----	39.37	40.16	43.31	43.31	----	----
	12D5	DN 125 PN 63	----	----	----	----	----	----	----	----	39.37	----	43.31	43.31	----	----
	12D6	DN 125 PN 100	----	----	----	----	----	----	----	----	43.31	----	44.88	43.31	----	----
	12D7	DN 125 PN 160	----	----	----	----	----	----	----	----	----	----	----	43.31	----	----
	15D2	DN 150 PN 16	----	----	----	----	----	----	----	----	----	----	43.31	43.31	53.15	----
	15D4	DN 150 PN 40	----	----	----	----	----	----	----	----	----	----	43.31	43.31	53.15	----
	15D5	DN 150 PN 63	----	----	----	----	----	----	----	----	----	----	44.88	----	53.15	----
	15D6	DN 150 PN 100	----	----	----	----	----	----	----	----	----	----	46.46	----	----	----
	20D2	DN 200 PN 16	----	----	----	----	----	----	----	----	----	----	----	----	53.15	----
	20D4	DN 200 PN 40	----	----	----	----	----	----	----	----	----	----	----	----	53.15	----
	20D5	DN 200 PN 63	----	----	----	----	----	----	----	----	----	----	----	----	53.15	----

Table 11 : Selection Table Process Connection and Materials, Installation Length in inch (continued)

			RCCS33	RCCS34 RCCT34		RCCS36 RCCT36		RCCS38 RCCT38		RCCS39 RCCT39		RCCS39 RCCT39/IR		RCCS39 RCCT39/XR	
			SH	SL	HC	SL	HC	SL	HC	SL	HC	SL	HC	SL	HC
Flanges according to JIS B 2220	01J1	DN 15 10K	9.45	14.57	----	----	----	----	----	----	----	----	----	----	----
	01J2	DN 15 20K	9.45	14.57	----	----	----	----	----	----	----	----	----	----	----
	02J1	DN 25 10K	9.45	14.57	15.35	19.69	----	----	----	----	----	----	----	----	----
	02J2	DN 25 20K	9.45	14.57	15.35	19.69	----	----	----	----	----	----	----	----	----
	04J1	DN 40 10K	9.45	14.57	15.35	19.69	20.47	23.62	----	----	----	----	----	----	----
	04J2	DN 40 20K	9.45	14.57	15.35	19.69	20.47	23.62	----	----	----	----	----	----	----
	05J1	DN 50 10K	----	----	----	19.69	20.47	23.62	24.41	----	----	----	----	----	----
	05J2	DN 50 20K	----	----	----	19.69	20.47	23.62	24.41	----	----	----	----	----	----
	08J1	DN 80 10K	----	----	----	----	----	23.62	24.41	39.37	40.16	----	----	----	----
	08J2	DN 80 20K	----	----	----	----	----	24.02	24.41	39.37	40.16	----	----	----	----
	10J1	DN 100 10K	----	----	----	----	----	----	----	39.37	40.16	43.31	----	----	----
	10J2	DN 100 20K	----	----	----	----	----	----	----	39.37	40.16	43.31	----	----	----
	12J1	DN 125 10K	----	----	----	----	----	----	----	39.37	40.16	43.31	43.31	----	----
	12J2	DN 125 20K	----	----	----	----	----	----	----	39.37	40.16	43.31	43.31	----	----
Clamp DIN	15J1	DN 150 10K	----	----	----	----	----	----	----	----	----	43.31	43.31	----	----
	15J2	DN 150 20K	----	----	----	----	----	----	----	----	----	43.31	43.31	----	----
	01S4	DN 15	9.45	----	----	----	----	----	----	----	----	----	----	----	----
	02S4	DN 25	9.45	14.57	----	----	----	----	----	----	----	----	----	----	----
	04S4	DN 40	9.45	14.57	----	19.69	----	----	----	----	----	----	----	----	----
	05S4	DN 50	----	----	----	19.69	----	23.62	----	----	----	----	----	----	----
	06S4	DN 65	----	----	----	----	----	23.62	----	----	----	----	----	----	----
Tri-Clamp	10S4	DN 100	----	----	----	----	----	----	----	39.37	----	----	----	----	----
	01S8	1/2"	9.45	----	----	----	----	----	----	----	----	----	----	----	----
	02S8	1"	9.45	14.57	----	----	----	----	----	----	----	----	----	----	----
	04S8	1 1/2"	9.45	14.57	----	19.69	----	----	----	----	----	----	----	----	----
	05S8	2"	----	----	----	19.69	----	23.62	----	----	----	----	----	----	----
	08S8	3"	----	----	----	----	----	23.62	----	----	----	----	----	----	----
DIN1851	10S8	4"	----	----	----	----	----	----	----	39.37	----	----	----	----	----
	02S2	DN 25	9.45	14.57	----	----	----	----	----	----	----	----	----	----	----
	04S2	DN 40	----	----	----	19.69	----	----	----	----	----	----	----	----	----
	05S2	DN 50	----	----	----	----	----	23.62	----	----	----	----	----	----	----
Thread	10S2	DN 100	----	----	----	----	----	----	----	39.37	----	----	----	----	----
	41G9	G 1/4" female	10.24	----	----	----	----	----	----	----	----	----	----	----	----
	01G9	G 1/2" female	10.24	15.35	----	----	----	----	----	----	----	----	----	----	----
	23G9	G 3/4" female	10.24	15.35	----	----	----	----	----	----	----	----	----	----	----
	41T9	NPT 1/4" female	10.24	----	----	----	----	----	----	----	----	----	----	----	----
	01T9	NPT 1/2" female	10.24	15.35	----	----	----	----	----	----	----	----	----	----	----
	23T9	NPT 3/4" female	10.24	15.35	----	----	----	----	----	----	----	----	----	----	----

Table 12 : CRN approved process connections

			RCCS34 RCCT34		RCCS36 RCCT36		RCCS38 RCCT38		RCCS39 RCCT39		RCCS39/IR RCCT39/IR
			SL	HC	SL	HC	SL	HC	SL	HC	SL
Flanges according to ASME B16.5	01A1	1/2"-150	X	----	----	----	----	----	----	----	----
	01A2	1/2"-300	X	----	----	----	----	----	----	----	----
	01A3	1/2"-600	X	----	----	----	----	----	----	----	----
	01A5	1/2"-900/1500	X	----	----	----	----	----	----	----	----
	02A1	1"-150	X	X	X	----	----	----	----	----	----
	02A2	1"-300	X	X	X	----	----	----	----	----	----
	02A3	1"-600	X	----	X	----	----	----	----	----	----
	02A5	1"-900/1500	X	----	X	----	----	----	----	----	----
	04A1	1 1/2"-150	X	X	X	X	X	----	----	----	----
	04A2	1 1/2"-300	X	X	X	X	X	----	----	----	----
	04A3	1 1/2"-600	X	----	X	----	X	----	----	----	----
	04A4	1 1/2"-900	----	----	X	----	X	----	----	----	----
	04A5	1 1/2"-900/1500	X	----	X	----	----	----	----	----	----
	05A1	2"-150	----	----	X	X	X	X	----	----	----
	05A2	2"-300	----	----	X	X	X	X	----	----	----
	05A3	2"-600	----	----	X	----	X	----	----	----	----
	05A4	2"-900	----	----	----	----	X	----	----	----	----
	05A5	2"-900/1500	----	----	X	----	----	----	----	----	----
	06A1	2 1/2"-150	----	----	----	----	X	X	----	----	----
	06A2	2 1/2"-300	----	----	----	----	X	X	----	----	----
	06A3	2 1/2"-600	----	----	----	----	X	----	----	----	----
	06A4	2 1/2"-900	----	----	----	----	X	----	----	----	----
	08A1	3"-150	----	----	----	----	X	X	X	X	----
	08A2	3"-300	----	----	----	----	X	X	X	X	----
	08A3	3"-600	----	----	----	----	X	----	----	----	----
	08A4	3"-900	----	----	----	----	X	----	----	----	----
	10A1	4"-150	----	----	----	----	----	----	X	X	X
	10A2	4"-300	----	----	----	----	----	----	X	X	X
	10A3	4"-600	----	----	----	----	----	----	----	----	----
	12A1	5"-150	----	----	----	----	----	----	X	X	X
	12A2	5"-300	----	----	----	----	----	----	X	X	X
	12A3	5"-600	----	----	----	----	----	----	----	----	----
	15A1	6"-150	----	----	----	----	----	----	----	----	X
	15A2	6"-300	----	----	----	----	----	----	----	----	X

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